



DEC 28 2017

Mr. Bob Dicks
Equilon Enterprises, LLC
2555 13th Ave SW
Seattle, WA 98134

Re: Notice of Final Action - Title V Permit Renewal
Facility Number: N-758
Project Number: N-1162513

Dear Mr. Dicks:

The District has issued the Final Renewed Title V Permit for Equilon Enterprises, LLC (see enclosure). The preliminary decision for this project was made on November 2, 2017. No comments were received subsequent to the District preliminary decision.

The public notice for issuance of the Final Title V Permit will be published approximately three days from the date of this letter.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Nick Peirce, Permit Services Manager, at (209) 557-6400.

Sincerely,


Arnaud Marjollet
Director of Permit Services

Enclosures

cc: Tung Le, CARB (w/enclosure) via email
cc: Gerardo C. Rios, EPA (w/enclosure) via email

Seyed Sadredin
Executive Director/Air Pollution Control Officer

Northern Region
4800 Enterprise Way
Modesto, CA 95356-8718
Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office)
1990 E. Gettysburg Avenue
Fresno, CA 93726-0244
Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725
Tel: 661-392-5500 FAX: 661-392-5585



San Joaquin Valley
AIR POLLUTION CONTROL DISTRICT


HEALTHY AIR LIVING™

Facility # N-758
EQUILON ENTERPRISES LLC
SHELL OIL PRODUCTS US ATTN: ENV COORD
2555 13TH AVENUE SW
SEATTLE, WA 98134

Notice of Permit Issuance

The enclosed permit unit requirements authorize the operation of the equipment as described. These permit unit requirements supersede any and all previous permits for the specified equipment.* Please insert these documents into the Facility Permit to Operate, and post copies on or near the equipment as required by District Rule 2010.

Please contact any of our Small Business Assistance (SBA) staff at the numbers below if you have any questions:

Modesto: (209) 557-6446
Fresno: (559) 230-5888
Bakersfield: (661) 392-5665

*Failure to comply with the permit unit requirements may result in enforcement action.

Sayed Sadredin
Executive Director/Air Pollution Control Officer

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4800 Enterprise Way
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www.valleyair.org

www.healthyliving.com



San Joaquin Valley
AIR POLLUTION CONTROL DISTRICT



Permit to Operate

FACILITY: N-758

EXPIRATION DATE: 01/31/2022

LEGAL OWNER OR OPERATOR:
MAILING ADDRESS:

EQUILON ENTERPRISES LLC
SHELL OIL PRODUCTS US ATTN: ENV COORD
2555 13TH AVENUE SW
SEATTLE, WA 98134

FACILITY LOCATION:

ROUGH & READY ISLAND
STOCKTON, CA 95203

FACILITY DESCRIPTION:

BULK TERMINAL

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Sayed Sadredin
Executive Director / APCO

Arnaud Marjollet
Director of Permit Services

San Joaquin Valley Air Pollution Control District

FACILITY: N-758-0-3

EXPIRATION DATE: 01/31/2022

FACILITY-WIDE REQUIREMENTS

1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
2. The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
3. The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
4. Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
5. The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.13.1] Federally Enforceable Through Title V Permit
6. A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
7. Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
8. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
9. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: EQUILON ENTERPRISES LLC
Location: ROUGH & READY ISLAND, STOCKTON, CA 95203
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10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
22. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

23. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
24. All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
25. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
26. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
27. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
28. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
30. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8031] Federally Enforceable Through Title V Permit
31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8041] Federally Enforceable Through Title V Permit
32. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
34. Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
35. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

36. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
37. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
38. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
39. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), Rule 111 (Kern, Tulare, Kings), and Rule 202 (Fresno, Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
42. On February 28, 2013, the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report are based upon this initial permit issuance date, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-1-2

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE 56,994 GALLON ABOVEGROUND GASOLINE STORAGE TANK #12 SERVED BY THE JOHN ZINK VAPOR RECOVERY SYSTEM (N-758-13)

PERMIT UNIT REQUIREMENTS

1. The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all the VOCs from the storage tank. The vapor recovery system shall be maintained in a leak-free condition. Collected vapors shall be directed to approved control devices with a destruction efficiency of at least 95% by weight as determined by the test method specified in District Rule 4623. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
2. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
3. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
4. A leak-free condition is defined as a condition without a gas or liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv as methane, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as a dripping rate of more than three (3) drops per minute. A reading in excess of 10,000 ppmv as methane above background or a liquid leak of greater than three (3) drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
5. Within the first 5 days of each month, a written report of the previous month's throughput of gasoline shall be submitted to the District. [District Rule 2080] Federally Enforceable Through Title V Permit
6. A log of all breakdowns of the vapor recovery system indicating the times, dates, and gallons processed during the breakdown periods shall be maintained on the premises at all times and shall be made available for District inspection upon request. [District Rule 2080] Federally Enforceable Through Title V Permit
7. The owner or operator shall keep the following records for the closed vent system and control device: 1) A copy of the operating plan; and 2) A record of the measured values of the parameters monitored in accordance with 40 CFR 60.113b(c)(2). [40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit
8. The permittee shall maintain all records required by this permit for a period of at least five years and shall made them readily available for District inspection upon request. [District Rule 4623 and 40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-2-2

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE 24,360 GALLON ABOVEGROUND GASOLINE STORAGE TANK #13 SERVED BY THE JOHN ZINK VAPOR RECOVERY SYSTEM (N-758-13)

PERMIT UNIT REQUIREMENTS

1. The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all the VOCs from the storage tank. The vapor recovery system shall be maintained in a leak-free condition. Collected vapors shall be directed to approved control devices with a destruction efficiency of at least 95% by weight as determined by the test method specified in District Rule 4623. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
2. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
3. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
4. A leak-free condition is defined as a condition without a gas or liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv as methane, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as a dripping rate of more than three (3) drops per minute. A reading in excess of 10,000 ppmv as methane above background or a liquid leak of greater than three (3) drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
5. Within the first 5 days of each month, a written report of the previous month's throughput of gasoline shall be submitted to the District. [District Rule 2080] Federally Enforceable Through Title V Permit
6. A log of all breakdowns of the vapor recovery system indicating the times, dates, and gallons processed during the breakdown periods shall be maintained on the premises at all times and shall be made available for District inspection upon request. [District Rule 2080] Federally Enforceable Through Title V Permit
7. The owner or operator shall keep the following records for the closed vent system and control device: 1) A copy of the operating plan; and 2) A record of the measured values of the parameters monitored in accordance with 40 CFR 60.113b(c)(2). [40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit
8. The permittee shall maintain all records required by this permit for a period of at least five years and shall made them readily available for District inspection upon request. [District Rule 4623 and 40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-3-5

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE 630,000 GALLON ABOVEGROUND TANK WITH MIXER (TANK #14) STORING GASOLINE, DENATURED ETHANOL, OR DIESEL/BIODIESEL SERVED BY THE JOHN ZINK VAPOR RECOVERY SYSTEM (N-758-13) DURING GASOLINE AND DENATURED ETHANOL STORAGE

PERMIT UNIT REQUIREMENTS

1. The total daily throughput of the organic liquid shall not exceed 1,260,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The total monthly throughput of the organic liquid shall not exceed 10,250,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The total monthly throughput of tanks under permit N-758-3 and '7 shall not exceed 10,250,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Reid vapor pressure (RVP) of the organic liquid stored in this tank shall not exceed 14.0 psia. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all the VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be maintained in a leak-free condition. Collected vapors shall be directed to a control device capable of reducing at least 95% of VOC emissions (by weight) as determined by the test method specified in this permit. [District Rule 4623 and 40 CFR Part 63.11087(a)] Federally Enforceable Through Title V Permit
6. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
7. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 500 ppmv, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 500 ppmv, above background, is a violation of this permit and shall be reported as a deviation. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623 and 40 CFR Part 63.11087(a)] Federally Enforceable Through Title V Permit
9. Sampling facilities for source testing shall be provided in accordance with the provisions of Rule 1081 (Source Sampling). [District Rule 1081] Federally Enforceable Through Title V Permit
10. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
11. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: EQUILON ENTERPRISES LLC
Location: ROUGH & READY ISLAND, STOCKTON, CA 95203
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12. Source testing to verify compliance with the VOC control efficiency of the vapor recovery system shall be conducted within 120 days of switching fuel from diesel to gasoline or denatured ethanol, or on or before the next source test required by permit N-758-13 (or in most recently issued ATC for N-758-13), whichever is earlier, and annually thereafter while loading this "empty tank" with gasoline (preferably) or denatured ethanol. "Empty tank" in this requirement means a tank with fuel less than or equal to 50% of the maximum storage capacity of the tank. The tank loading rate (gallons/hr) during the testing shall be representative of the loading rate under normal conditions. The loading rate shall be reported in the test report. The test results may be substituted for permit N-758-7-2 instead of performing a separate test. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
13. The permittee shall establish relevant parameters to ensure on-going compliance with the VOC control efficiency of 95% for the vapor recovery system based on the data gathered during the initial source testing. These parameters may include, but not limited to, vapor flow rate (cfm), activated carbon bed regeneration frequency, or any other similar parameter. These parameters may be administratively included in the Permit to Operate. The established parameters shall be monitored each day during gasoline or denatured ethanol storage. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25A may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25A provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of the known analytes/compounds to ensure that the VOC concentrations are neither under- or over-reported. Should the applicant decide to use different methodology, the methodology must be approved by the District prior to its use. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
15. Stack gas velocity or volumetric flow rate shall be determined using EPA Methods 2, 2A, or 2D. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
17. Measurements of a gas-leak concentration from the components in the vapor recovery system shall be determined using EPA Method 21 on a quarterly basis when gasoline or denatured ethanol is stored in the tank. Records of the measurements shall be retained on site. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
18. The permittee shall keep record of the following items on a monthly basis: (a) Month, year; (b) Type of organic liquid stored (denatured ethanol, gasoline, etc.); (c) RVP of the organic liquids stored (psia); (d) Maximum temperature of the liquid in tank (°F); (e) Storage duration (days); (f) Throughput rate (gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
19. The monthly throughput rate may be divided by the storage duration to estimate the daily throughput rate, which shall be used to verify compliance with the permitted daily throughput rate in this permit. Permittee shall record the estimated daily throughput rate at the end of each month for this tank. [District Rule 2201] Federally Enforceable Through Title V Permit
20. The permittee shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel. [40 CFR Part 63.11094(a)] Federally Enforceable Through Title V Permit
21. Within the first 5 days of each month, a written report of the previous month's throughput of gasoline and denatured ethanol shall be submitted to the District. [District Rule 2080] Federally Enforceable Through Title V Permit
22. The owner or operator shall keep the following records for the closed vent system and control device: 1) A copy of the operating plan; and 2) A record of the measured values of the parameters monitored in accordance with 40 CFR 60.113b(c)(2). [40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit
23. A log of all breakdowns of the vapor recovery system indicating the times, dates, and gallons processed during the breakdown periods shall be maintained on the premises at all times and shall be made available for District inspection upon request. [District Rule 2080] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

24. The permittee shall maintain all records required by this permit for a period of at least five years and shall made them readily available for District inspection upon request. [District Rules 2201 and 4623 and 40 CFR Part 63.11094(a)]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-4-6

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE 504,000 GALLON (12,000 BBL) ABOVEGROUND INTERNAL FLOATING ROOF GASOLINE/DENATURED ETHANOL STORAGE TANK #19 WITH A PRIMARY MECHANICAL SHOE TYPE SEAL AND SECONDARY RIM-MOUNTED WIPER SEAL

PERMIT UNIT REQUIREMENTS

1. VOC emissions from this tank shall not exceed 11.4 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
2. VOC emissions from this tank shall not exceed 2,699 pounds in any 12 consecutive month rolling period. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The permittee shall maintain records sufficient to demonstrate compliance with each emission limit. These records shall contain each process variable used (e.g., throughput, RVP, etc.) in estimating VOC emissions from this tank and actual process variables (e.g. throughput, RVP, etc.) of this tank. The process variables used in estimating the emissions shall be compared to that of the actual process variables to demonstrate compliance with each emission limit. The permittee may also use EPA's Tanks program (or other District accepted methodologies) with actual process variables to demonstrate compliance with each emission limit. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Fugitive VOC from valves, flanges, connector, pump seals etc., associated with this tank shall not exceed any of the following limits: 0.2 lb/day and 69 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Fugitive VOC emissions from component leaks shall be calculated using component count and appropriate emission factors from "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-1b (Feb 1999) - Marketing Terminal. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Throughput of organic liquid for this tank shall not exceed any of the following limits: 504,000 gallons/day and 7,560,000 gallons/month. [District Rule 2201] Federally Enforceable Through Title V Permit
7. True vapor pressure (TVP) of the liquid stored in this tank shall be less than 11 psia. [District Rule 4623] Federally Enforceable Through Title V Permit
8. The owner or operator shall determine RVP and the temperature of the organic liquid stored on monthly basis. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
9. The floating roof shall be floating on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports the processes of filling or emptying and refilling the tank shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land the roof on its legs. [District Rule 4623; 40 CFR 60.112b(a)(1)(i) and 63.11087(a)] Federally Enforceable Through Title V Permit
10. No gap between the tank shell and the primary seal shall exceed 1-1/2 inches. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
12. The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
13. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
14. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623] Federally Enforceable Through Title V Permit
15. The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
16. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 18 inches above the stored liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
17. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623] Federally Enforceable Through Title V Permit
18. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623 and 40 CFR 60.113b(b)(4)(i)(B) and (ii)(C)] Federally Enforceable Through Title V Permit
19. The secondary seal shall allow easy insertion of probes of up to 1-1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
20. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
21. All openings in the roof used for sampling and gauging, except pressure-vacuum relief valve, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use. [District Rule 4623] Federally Enforceable Through Title V Permit
22. The tank shall be operated in a leak-free condition. The pressure-vacuum relief valve shall be set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623] Federally Enforceable Through Title V Permit
23. A leak-free condition is defined as a condition without a gas or liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv as methane, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as a dripping rate of more than three (3) drops per minute. A reading in excess of 10,000 ppmv as methane above background or a liquid leak of greater than three (3) drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation, unless this tank is a part of Voluntary Tank Preventive Inspection and Maintenance, and Tank Interior Cleaning Program under section 5.7 of Rule 4623 and complies with all requirements in Table 5 of Rule 4623 for Internal Floating Roof Tank Preventative Inspection and Maintenance. [District Rule 4623] Federally Enforceable Through Title V Permit
24. Each opening in a non-contact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and rim space vents shall provide a projection below the liquid surface. [District Rule 4623; 40 CFR 60.112b(a)(1)(iii) and 63.11087(a)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

25. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains shall be equipped with a cover, or a lid shall be maintained in a closed position at all times (i.e. no visible gaps) except when the device is in use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted in place except when they are in use. [District Rule 4623; 40 CFR 60.112b(a)(1)(iv) and 63.11087(a)] Federally Enforceable Through Title V Permit
26. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the leg roof supports. [District Rule 4623; 40 CFR 60.112b(a)(1)(v) and 63.11087(a)] Federally Enforceable Through Title V Permit
27. Rim vents shall be equipped with a gasket and shall be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623; 40 CFR 60.112b(a)(1)(vi) and 63.11087(a)] Federally Enforceable Through Title V Permit
28. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The well shall have a slit fabric cover that covers at least 90 percent of the opening. The fabric cover must be impermeable. [District Rule 4623; 40 CFR 60.112b(a)(1)(vii) and 63.11087(a)] Federally Enforceable Through Title V Permit
29. Each penetration of the internal floating roof that allows for the passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. The fabric sleeve must be impermeable. [District Rule 4623; 40 CFR 60.112b(a)(1)(viii) and 63.11087(a)] Federally Enforceable Through Title V Permit
30. Each penetration of the internal floating roof that allows for the passage of a ladder shall have a gasketed sliding cover. [40 CFR 60.112b(a)(1)(ix) and 63.11087(a)] Federally Enforceable Through Title V Permit
31. All solid sampling or gauging wells, and similar fixed projections through the floating roof such as anti-rotational pipe shall provide a projection below the liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
32. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed one-eighth (1/8) inch. [District Rule 4623] Federally Enforceable Through Title V Permit
33. The permittee shall visually inspect the internal floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt internal floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the internal floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623; 40 CFR 60.113b(a)(1) and 63.11092(e)(1)] Federally Enforceable Through Title V Permit
34. The permittee shall visually inspect, through the manholes, roof hatches, or other opening on the fixed roof, the internal floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of rule 4623. [District Rule 4623; 40 CFR 60.113b(a)(2) and 63.11092(e)(1)] Federally Enforceable Through Title V Permit
35. The permittee shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. Other than the gap criteria specified by this permit, no holes, tears, or other openings are allowed that would permit the escape of hydrocarbon vapors. Any defects found shall constitute a violation of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit
36. If any failure (i.e. visible organic liquid on the internal floating roof, tank walls or anywhere, holes or tears in the seal fabric) is detected during 12 month visual inspection, the permittee shall repair the items or empty and remove the storage vessel from service within 45 days. If the detected failure cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the APCO in the inspection report. Such a request must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible. [40 CFR 60.113b(a)(2) and 63.11092(e)(1)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. The permittee shall notify the District in writing at least 30 days prior to conducting the visual inspection of the storage vessel, so the District can arrange an observer. [40 CFR 60.113b(a)(5) and 63.11092(e)(1)] Federally Enforceable Through Title V Permit
38. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of this rule, including the following: 1) Date the storage vessel was emptied, date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Observed condition of each component of the control equipment (seals, internal floating roof, and fittings). 4) Measurements of the gaps between the tank shell and primary and secondary seals. 5) Leak free status of the tank and floating roof deck fittings. Records of the leak-free status shall include the vapor concentration values measured in parts per million by volume (ppmv). 6) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.4 and 5.5.2.4.3 of Rule 4623. 7) Nature of defects and any corrective actions or repairs performed on the tank in order to comply with rule 4623 and 40 CFR Part 60 Subpart Kb and the date(s) such actions were taken. [District Rule 4623; 40 CFR 60.115b(a)(2), 60.115b(a)(3), and 63.11094(a)] Federally Enforceable Through Title V Permit
39. The permittee shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel. [40 CFR 60.116b(b)] Federally Enforceable Through Title V Permit
40. The permittee shall maintain records of the volatile organic liquid stored, the period of storage, and TVP of that volatile organic liquid during the respective storage period. TVP shall be determined using the data on the Reid vapor pressure (highest receipt or highest tank sample results) and actual storage temperature. [District Rule 2201 and 40 CFR 60.116b(c)] Federally Enforceable Through Title V Permit
41. Maximum true vapor pressure, for crude oil or refined petroleum products, may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature based on the highest expected calendar-month average temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). [40 CFR 60.116b(e)(2)(i)] Federally Enforceable Through Title V Permit
42. The permittee shall maintain the records of the internal floating roof landing activities that are performed pursuant to Rule 4623, Section 5.3.1.3 and 5.4.3. The records shall include information on the TVP, API gravity, and type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
43. The permittee shall maintain records of daily and monthly organic liquid throughput in gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
44. The permittee shall maintain all records required by this permit for a period of at least five years and shall make them readily available for District inspection upon request. [District Rules 2201 and 4623, and 40 CFR 60.116b(a)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-5-6

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE 415,212 GALLON (9,886 BBL) ABOVEGROUND WELDED INTERNAL FLOATING ROOF GASOLINE/DENATURED ETHANOL STORAGE TANK (TANK #20) WITH A MECHANICAL SHOE PRIMARY SEAL AND A SECONDARY WIPER SEAL

PERMIT UNIT REQUIREMENTS

1. VOC emissions from this tank shall not exceed 13.8 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Fugitive VOC from valves, flanges, connector, pump seals etc associated with this tank shall not exceed 0.1 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The daily throughput of the organic liquid shall not exceed 415,212 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The monthly throughput of the organic liquid shall not exceed 1,483,848 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
5. True vapor pressure (TVP) of the liquid stored in this tank shall not exceed 8.7 psia. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The permittee shall determine TVP and the temperature of the organic liquid stored on monthly basis. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Fugitive VOC emissions from component leaks shall be calculated using component count and appropriate emission factors from "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-1b (Feb 1999) - Marketing Terminal. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The floating roof shall be floating on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports the processes of filling or emptying and refilling the tank shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land the roof on its legs. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
9. No gap between the tank shell and the primary seal shall exceed one and a half (1-1/2) inches. [District Rule 4623] Federally Enforceable Through Title V Permit
10. The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
11. The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
12. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623] Federally Enforceable Through Title V Permit
14. The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
15. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 18 inches above the stored liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
16. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623] Federally Enforceable Through Title V Permit
17. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
18. The secondary seal shall allow easy insertion of probes of up to one and a half (1-1/2) inches in width in order to measure gaps in the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
19. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
20. All openings in the roof used for sampling and gauging, except pressure-vacuum (P/V) relief valve, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use. [District Rule 4623] Federally Enforceable Through Title V Permit
21. The tank shall be in a leak-free condition. The pressure-vacuum (PV) relief valve shall be set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623] Federally Enforceable Through Title V Permit
22. A leak-free condition is defined as a condition without a gas or liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv as methane, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as a dripping rate of more than three (3) drops per minute. A reading in excess of 10,000 ppmv as methane above background or a liquid leak of greater than three (3) drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
23. Each opening in a non-contact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and rim space vents shall provide a projection below the liquid surface. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
24. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains shall be equipped with a cover, or a lid shall be maintained in a closed position at all times (i.e. no visible gaps) except when the device is in use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted in place except when they are in use. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
25. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the leg roof supports. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
26. Rim vents shall be equipped with a gasket and shall be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

27. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The well shall have a slit fabric cover that covers at least 90 percent of the opening. The fabric cover must be impermeable. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
28. Each penetration of the internal floating roof that allows for the passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. The fabric sleeve must be impermeable. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
29. Each penetration of the internal floating roof that allows for the passage of a ladder shall have a gasketed sliding cover. [40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
30. All slotted sampling or gauging wells, and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
31. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed one-eighth (1/8) inch. [District Rule 4623] Federally Enforceable Through Title V Permit
32. The permittee shall visually inspect the internal floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt internal floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the internal floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623 and 40 CFR 63.11092(e)(1)] Federally Enforceable Through Title V Permit
33. The permittee shall visually inspect, through the manholes, roof hatches, or other opening on the fixed roof, the internal floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of this rule. [District Rule 4623 and 40 CFR 63.11092(e)(1)] Federally Enforceable Through Title V Permit
34. The permittee shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. Other than the gap criteria specified by this permit, no holes, tears, or other openings are allowed that would permit the escape of hydrocarbon vapors. Any defects found shall constitute a violation of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit
35. When storing gasoline, if any failure (i.e. visible organic liquid on the internal floating roof, tank walls or anywhere, holes or tears in the seal fabric) is detected during 12 month visual inspection, the permittee shall repair the items or empty and remove the storage vessel from service within 45 days. If the detected failure cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the APCO in the inspection report. Such a request must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible. [40 CFR 63.11092(e)(1)] Federally Enforceable Through Title V Permit
36. The permittee shall notify the District in writing at least 30 days prior to conducting the visual inspection of the storage vessel, so the District can arrange an observer. [40 CFR 63.11092(e)(1)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of this rule, including the following: 1) Date the storage vessel was emptied, date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Observed condition of each component of the control equipment (seals, internal floating roof, and fittings). 4) Measurements of the gaps between the tank shell and primary and secondary seals. 5) Leak free status of the tank and floating roof deck fittings. Records of the leak-free status shall include the vapor concentration values measured in parts per million by volume (ppmv). 6) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.4 and 5.5.2.4.3 of Rule 4623. 7) Nature of defects and any corrective actions or repairs performed on the tank in order to comply with rule 4623 and 40 CFR Part 60 Subpart Kb and the date(s) such actions were taken. [District Rule 4623, and 63.11094(a)] Federally Enforceable Through Title V Permit
38. The permittee shall maintain records of the volatile organic liquid stored, the period of storage, and TVP of that volatile organic liquid during the respective storage period. TVP shall be determined using the data on the Reid vapor pressure (highest receipt or highest tank sample results) and actual storage temperature. [District Rule 2201] Federally Enforceable Through Title V Permit
39. The permittee shall maintain the records of the internal floating roof landing activities that are performed pursuant to Rule 4623, Section 5.3.1.3 and 5.4.3. The records shall include information on the TVP, API gravity, and type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
40. The permittee shall maintain records of daily and monthly organic liquid throughput in gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
41. The permittee shall maintain all records required by this permit for a period of at least five years and shall made them readily available for District inspection upon request. [District Rules 2201 and 4623, and 40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-6-3

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE 898,800 GALLON (21,400 BBL) ABOVEGROUND EXTERNAL FLOATING ROOF GASOLINE STORAGE TANK #21

PERMIT UNIT REQUIREMENTS

1. A vapor recovery system shall be required if the true vapor pressure of the stored liquid equals or exceeds 11 psia. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Daily throughput for this tank shall not exceed 898,800 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Annual throughput for this tank shall not exceed 67,389,222 gallons per year based on a 12-month rolling basis. [District Rule 2201] Federally Enforceable Through Title V Permit
4. This tank shall be equipped with a closure device between the tank shell and roof edge consisting of two seals mounted one above the other; the one below shall be referred to as the primary seal, and the one above shall be referred as the secondary seal. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
5. The external floating roof shall float on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land on its legs. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
6. Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
8. Accumulated area of gaps between the tank wall and the mechanical shoe or liquid-mounted primary seal shall not exceed 212 cm² per meter (10.01 in² per foot) of tank diameter, and the width of any gap shall not exceed 3.81 cm (1.5 inches). [40CFR 63.11087(c)] Federally Enforceable Through Title V Permit
9. The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
10. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
11. Accumulated area of gaps between the tank wall and the secondary seal shall not exceed 21.2 cm² per meter (1.0 inch² per foot) of tank diameter, and the width of any portion of any gap shall not exceed 1.27 cm (1/2 inch). [District Rule 4623 and 40CFR 63.11087(c)] Federally Enforceable Through Title V Permit
12. If the primary seal used is a metallic shoe, one end of the metallic shoe is to extend into the stored liquid and the other end is to extend a minimum vertical distance of 61 cm (24 inches) above the stored liquid surface. [District Rule 4623 and 40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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13. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623] Federally Enforceable Through Title V Permit
14. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623 and 40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit
15. The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
16. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
17. All openings in the roof used for sampling and gauging, except pressure-vacuum (P/V) relief valve, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use. [District Rule 4623] Federally Enforceable Through Title V Permit
18. The tank shall be in a leak-free condition. The pressure-vacuum (PV) relief valve shall be set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623] Federally Enforceable Through Title V Permit
19. A leak-free condition is defined as a condition without a gas or liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv as methane, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as a dripping rate of more than three (3) drops per minute. A reading in excess of 10,000 ppmv as methane above background or a liquid leak of greater than three (3) drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
20. Except for automatic bleeder vents, rim vents, and pressure relief vents, each opening in a non-contact external floating roof shall provide a projection below the liquid surface. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
21. Except for automatic bleeder vents and rim vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times (i.e., no visible gap) except when in actual use. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
22. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
23. Rim vents shall be equipped with a gasket and shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
24. Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. The fabric cover must be impermeable if the liquid is drained into the contents of the tanks. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
25. External floating roof legs shall be equipped with vapor socks or vapor barriers in order to maintain a gas-tight condition so as to prevent VOC emissions from escaping through the roof leg opening. [District Rule 4623] Federally Enforceable Through Title V Permit
26. All wells and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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27. The solid guidepole well shall be equipped with a pole wiper and a gasketed cover, seal or lid which shall be in a closed position at all times (i.e., no visible gap) except when the well is in use. [District Rule 4623] Federally Enforceable Through Title V Permit
28. The gap between the pole wiper and the solid guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623] Federally Enforceable Through Title V Permit
29. The slotted guidepole well on an external floating roof shall be equipped with the following: a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed 1/8 inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
30. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623] Federally Enforceable Through Title V Permit
31. The permittee of external floating roof tanks shall make the primary seal envelope available for unobstructed inspection by the APCO on an annual basis at locations selected along its circumference at random by the APCO. In the case of riveted tanks with toroid-type seals, a minimum of eight locations shall be made available; in all other cases, a minimum of four locations shall be made available. If the APCO suspects a violation may exist the APCO may require such further unobstructed inspection of the primary seal as may be necessary to determine the seal condition for its entire circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
32. Operator shall perform gap measurements on primary and secondary seals within 60 days of the initial fill and at least once every year thereafter to determine compliance with the requirements of Rule 4623. The actual gap measurements of the floating roof primary and secondary seals shall be recorded. The inspection results shall be submitted to the APCO as specified in Section 6.3.5. [District Rule 4623 and 40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit
33. Operator shall also perform gap measurements on primary seals during hydrostatic testing of the vessel. [40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit
34. If unit is out of service for a period of one year or more, subsequent refilling with gasoline shall be considered initial fill in accordance with the conditions of this permit. [40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit
35. Operator shall determine gap widths and gap areas for compliance with 40 CFR 60.113b(b)(2) and (3) in the primary and secondary seals using the following procedure: 1) Measure seal gaps, at one or more floating roof levels when the roof is floating off roof leg supports; 2) Measure seal gaps around entire circumference of the tank in each place where a 0.32 cm diameter uniform probe passes freely (without forcing or binding against seal) between the seal and the tank wall and measure the circumferential distance of each such location; 3) Total surface area of each gap shall be determined by using probes of various widths to accurately measure the actual distance from the tank wall to the seal and multiplying each such width by its respective circumferential distance; and 4) Add the gap surface area of each gap location for the primary seal and the secondary seal individually. Divide the sum for each seal by the nominal diameter of the tank. [40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit
36. If the seals do not meet the required specifications of 40 CFR 60.113b(b)(4)(i) and (ii), operator shall repair or empty the storage vessel within 45 days of identification. [40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit
37. Operator shall notify the APCO 30 days in advance of any gap measurements required by 40 CFR 63.11092(e)(2) and 40 CFR 60.113b(b) to afford the APCO opportunity to have an observer present. [40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
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38. After the tank has been emptied and degassed, if the external floating roof has defects, or the primary seal or secondary seal has holes, tears, or other openings in the seal or seal fabric, the operator shall repair the items as necessary so that none of these conditions exist before filling or refilling the storage vessel with gasoline. [40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit
39. For all visual inspections required by 40 CFR 63.11092(e)(2), the operator shall notify the APCO in writing at least 30 days prior to the filling or refilling of each storage vessel to afford the APCO the opportunity to inspect the storage vessel prior to refilling, except when notification is specifically allowed otherwise by this permit. [40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit
40. If a visual inspection required by 40 CFR 63.11092(e)(2) is not planned and the operator could not have known about the inspection 30 days in advance of refilling the tank, the operator shall notify the APCO at least 7 days prior to the refilling of the storage vessel. Notification shall be made by telephone immediately followed by written documentation demonstrating why the inspection was unplanned. Alternatively, this notification including the written documentation may be made in writing and sent by express mail so it is received by the APCO at least 7 days prior to the refilling. [40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit
41. Operator shall record the vessel on which the measurement was performed, date of the seal gap measurement, raw data obtained in the measurement process in accordance with the conditions of this permit. [40 CFR 63.11087(e)] Federally Enforceable Through Title V Permit
42. Within 30 days of the end of each semi-annual period, the operator shall include in the report required by 40 CFR 63.11095(a) the following information regarding gap measurements: the date of measurement, raw data obtained in the measurement process, and all such gap calculations as required by 40 CFR 63.11092(e)(2). [40 CFR 63.11087(e)] Federally Enforceable Through Title V Permit
43. Within 30 days of the end of each semi-annual period, the operator shall include in the report required by 40 CFR 63.11095(a) the following information regarding gap measurements that exceeded 40 CFR 60.113b(4) limits: the date of measurement, raw data obtained in the measurement process, all such gap calculations as required by 40 CFR 63.11092(e)(2), and the date the vessel was emptied or the repairs made and the date of repair. [40 CFR 63.11087(e)] Federally Enforceable Through Title V Permit
44. The permittee shall inspect the primary and secondary seals for compliance with the requirements of Rule 4623 every time this tank is emptied or degassed. Actual gap measurements shall be performed when the liquid level is static but not more than 48 hours after the tank roof is re-floated. [District Rule 4623 and 40 CFR 63.11087(c)] Federally Enforceable Through Title V Permit
45. Permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of Rule 4623. [District Rule 4623] Federally Enforceable Through Title V Permit
46. Permittee shall maintain the records of the external floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the true vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
47. Permittee shall maintain cumulative records of annual gasoline throughput in gallons on a monthly basis. [District Rule 2080] Federally Enforceable Through Title V Permit
48. The permittee shall maintain all records required by this permit for a period of at least five years and shall make them readily available for District inspection upon request. [District Rule 4623 and 40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-7-5

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE 399,000 GALLON ABOVEGROUND TANK WITH MIXER (TANK #17) STORING GASOLINE, DENATURED ETHANOL, OR DIESEL/BIODIESEL SERVED BY THE JOHN ZINK VAPOR RECOVERY SYSTEM (N-758-13) DURING GASOLINE AND DENATURED ETHANOL STORAGE

PERMIT UNIT REQUIREMENTS

1. The total daily throughput of the organic liquid shall not exceed 814,800 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The total monthly throughput of the organic liquid shall not exceed 10,250,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The total monthly throughput of tanks under permit N-758-3 and '-7 shall not exceed 10,250,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Reid vapor pressure (RVP) of the organic liquid stored in this tank shall not exceed 14.0 psia. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all the VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be maintained in a leak-free condition. Collected vapors shall be directed to a control device capable of reducing at least 95% of VOC emissions (by weight) as determined by the test method specified in this permit. [District Rule 4623 and 40 CFR Part 63.11087(a)] Federally Enforceable Through Title V Permit
6. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
7. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 500 ppmv, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 500 ppmv, above background, is a violation of this permit and shall be reported as a deviation. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623 and 40 CFR Part 63.11087(a)] Federally Enforceable Through Title V Permit
9. Sampling facilities for source testing shall be provided in accordance with the provisions of Rule 1081 (Source Sampling). [District Rule 1081] Federally Enforceable Through Title V Permit
10. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
11. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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12. Source testing to verify compliance with the VOC control efficiency of the vapor recovery system shall be conducted within 120 days of switching fuel from diesel to gasoline or denatured ethanol, or on or before the next source test required by permit N-758-13 (or in most recently issued ATC for N-758-13), whichever is earlier, and annually thereafter while loading this "empty tank" with gasoline (preferably) or denatured ethanol. "Empty tank" in this requirement means a tank with fuel less than or equal to 50% of the maximum storage capacity of the tank. The tank loading rate (gallons/hr) during the testing shall be representative of the loading rate under normal conditions. The loading rate shall be reported in the test report. The test results may be substituted for permit N-758-7-2 instead of performing a separate test. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
13. The permittee shall establish relevant parameters to ensure on-going compliance with the VOC control efficiency of 95% for the vapor recovery system based on the data gathered during the initial source testing. These parameters may include, but not limited to, vapor flow rate (cfm), activated carbon bed regeneration frequency, or any other similar parameter. These parameters may be administratively included in the Permit to Operate. The established parameters shall be monitored each day during gasoline or denatured ethanol storage. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25A may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25A provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of the known analytes/compounds to ensure that the VOC concentrations are neither under- or over-reported. Should the applicant decide to use different methodology, the methodology must be approved by the District prior to its use. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
15. Stack gas velocity or volumetric flow rate shall be determined using EPA Methods 2, 2A, or 2D. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
17. Measurements of a gas-leak concentration from the components in the vapor recovery system shall be determined using EPA Method 21 on a quarterly basis when gasoline or denatured ethanol is stored in the tank. Records of the measurements shall be retained on site. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
18. The permittee shall keep record of the following items on a monthly basis: (a) Month, year; (b) Type of organic liquid stored (denatured ethanol, gasoline, etc.); (c) RVP of the organic liquids stored (psia); (d) Maximum temperature of the liquid in tank (°F); (e) Storage duration (days); (f) Throughput rate (gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
19. The monthly throughput rate may be divided by the storage duration to estimate the daily throughput rate, which shall be used to verify compliance with the permitted daily throughput rate in this permit. Permittee shall record the estimated daily throughput rate at the end of each month for this tank. [District Rule 2201] Federally Enforceable Through Title V Permit
20. The permittee shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel. [40 CFR Part 63.11094(a)] Federally Enforceable Through Title V Permit
21. Within the first 5 days of each month, a written report of the previous month's throughput of gasoline and denatured ethanol shall be submitted to the District. [District Rule 2080] Federally Enforceable Through Title V Permit
22. The owner or operator shall keep the following records for the closed vent system and control device: 1) A copy of the operating plan; and 2) A record of the measured values of the parameters monitored in accordance with 40 CFR 60.113b(c)(2). [40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit
23. A log of all breakdowns of the vapor recovery system indicating the times, dates, and gallons processed during the breakdown periods shall be maintained on the premises at all times and shall be made available for District inspection upon request. [District Rule 2080] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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24. The permittee shall maintain all records required by this permit for a period of at least five years and shall made them readily available for District inspection upon request. [District Rules 2201 and 4623 and 40 CFR Part 63.11094(a)]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: EQUILON ENTERPRISES LLC
Location: ROUGH & READY ISLAND, STOCKTON, CA 95203
N-758-7-5: Dec 27 2017 10:42AM -- KAHLOHJ

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-9-2

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:
BULK LOADING RACK (LANE #1)

PERMIT UNIT REQUIREMENTS

1. All vapors displaced during truck loading shall be vented to the vapor recovery system (N-758-13). [District Rule 4624] Federally Enforceable Through Title V Permit
2. Gasoline shall be loaded only into vapor tight tank trucks. [40 CFR 63.11088(a)] Federally Enforceable Through Title V Permit
3. Documentation attesting to the vapor tightness of each truck loaded with gasoline shall be kept up-to-date. The documentation file shall be kept up-to-date for each gasoline cargo tank loading at the facility. The documentation for each test shall include, as a minimum, the following information: (i) name of test: annual certification test-Method 27 or periodic Railcar Bubble Leak Test procedure; (ii) cargo tank owner's name and address; (iii) cargo tank identification number; (iv) test location and date; (v) tester name and signature; (vi) witnessing inspector, if any: name, signature, and affiliation; (vii) vapor tightness repair: nature of repair work and when performed in relation to vapor tightness testing; (viii) test results: test pressure; pressure or vacuum change, mm of water; time period of test; number of leaks found with instrument; and leak definition. [40 CFR 63.11094(b)] Federally Enforceable Through Title V Permit
4. The transfer rack and vapor collection equipment shall be maintained and operated such that there are no leaks and such that there is no excess organic liquid drainage during disconnections. [District Rule 4624] Federally Enforceable Through Title V Permit
5. A leak is defined as the dripping of VOC-containing liquid at a rate of more than 3 drops per minute, or the detection of any gaseous or vapor emissions with a concentration of VOC greater than 10,000 ppmv as methane above a background when measured using a portable hydrocarbon detection instrument in accordance with EPA Method 21. [District Rule 4624] Federally Enforceable Through Title V Permit
6. Excess organic liquid drainage is defined as an average of more than 10 milliliters liquid drainage per disconnect from three consecutive disconnects. [District Rule 4624] Federally Enforceable Through Title V Permit
7. The operator shall inspect the vapor collection system, the vapor disposal system, and each transfer rack handling organic liquids for leaks at least once every calendar quarter using EPA Method 21. [District Rule 4624] Federally Enforceable Through Title V Permit
8. Each calendar month, the vapor collection system, the vapor processing system and each loading rack handling gasoline shall be inspected during the loading of gasoline tank trucks for organic liquid and organic vapor leaks. For the purpose of this condition, detection methods incorporating sight, sound and smell are acceptable. [40 CFR 3.11089(a)] Federally Enforceable Through Title V Permit
9. All leaking components shall be repaired or replaced within 72 hours of discovery. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replaced equipment shall be re-inspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

10. The operator may apply for a written approval from the APCO to change the EPA Method 21 leak inspection frequency from quarterly to annually provided no leaks were found during five consecutive quarterly inspections. Upon identification of any leak during an annual inspection, the inspection frequency shall revert back to quarterly, and the operator shall contact the APCO in writing within 14 days. [District Rule 4624] Federally Enforceable Through Title V Permit
11. For monthly leak inspection, a log book shall be used and shall be signed by the owner or operator at the completion of each leak inspection. A section of the log book shall contain a list, summary description, or diagram(s) showing the location of all equipment in gasoline service at the facility. [40 CFR 63.11089(b) and 63.11094(d)] Federally Enforceable Through Title V Permit
12. The owner or operator shall maintain a log book for each leak that is detected that contains the following information: 1) the equipment type and identification number; 2) the nature of the leak (i.e., vapor or liquid) and the method of detection (i.e., sight, sound, or smell); 3) the date the leak was detected and the date of each attempt to repair the leak; 4) repair methods applied in each attempt to repair the leak; 5) repair delayed and the reason for the delay if the leak is not repaired within 15 calendar days after discovery of the leak; 6) the expected date of successful repair of the leak if the leak is not repaired within 15 days; and 7) the date of successful repair of the leak. [District Rule 4624 and 40 CFR 63.11094(e)] Federally Enforceable Through Title V Permit
13. The permittee shall keep records of the daily gasoline throughput in gallons. [District Rule 4624] Federally Enforceable Through Title V Permit
14. All records shall be maintained for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070 and 4624; 40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit
15. The owner/operator shall submit a semi-annual compliance report that includes each loading of a gasoline cargo tank for which vapor tightness documentation had not been previously obtained by the facility. [40 CFR 63.11088(f)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-10-3

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

BULK LOADING RACK (LANE #2) WITH 4 GASOLINE LOADING ARMS, 2 DIESEL LOADING ARMS, AND 1 ETHANOL LOADING ARM

PERMIT UNIT REQUIREMENTS

1. All vapors displaced during truck loading shall be vented to the vapor recovery system (N-758-13). [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
2. Gasoline shall be loaded only into vapor tight tank trucks. [40 CFR 63.11088(a)] Federally Enforceable Through Title V Permit
3. Documentation attesting to the vapor tightness of each truck loaded with gasoline shall be kept up-to-date. The documentation file shall be kept up-to-date for each gasoline cargo tank loading at the facility. The documentation for each test shall include, as a minimum, the following information: (i) name of test: annual certification test-Method 27 or periodic Railcar Bubble Leak Test procedure; (ii) cargo tank owner's name and address; (iii) cargo tank identification number; (iv) test location and date; (v) tester name and signature; (vi) witnessing inspector, if any: name, signature, and affiliation; (vii) vapor tightness repair: nature of repair work and when performed in relation to vapor tightness testing; (viii) test results: test pressure; pressure or vacuum change, mm of water; time period of test; number of leaks found with instrument; and leak definition. [40 CFR 63.11094(b)] Federally Enforceable Through Title V Permit
4. The transfer rack and vapor collection equipment shall be maintained and operated such that there are no leaks and such that there is no excess organic liquid drainage during disconnections. [District Rule 4624] Federally Enforceable Through Title V Permit
5. A leak is defined as the dripping of VOC-containing liquid at a rate of more than 3 drops per minute, or the detection of any gaseous or vapor emissions with a concentration of VOC greater than 10,000 ppmv as methane above a background when measured using a portable hydrocarbon detection instrument in accordance with EPA Method 21. [District Rule 4624] Federally Enforceable Through Title V Permit
6. Excess organic liquid drainage is defined as an average of more than 10 milliliters liquid drainage per disconnect from three consecutive disconnects. [District Rule 4624] Federally Enforceable Through Title V Permit
7. The operator shall inspect the vapor collection system, the vapor disposal system, and each transfer rack handling organic liquids for leaks at least once every calendar quarter using EPA Method 21. [District Rule 4624] Federally Enforceable Through Title V Permit
8. Each calendar month, the vapor collection system, the vapor processing system and each loading rack handling gasoline shall be inspected during the loading of gasoline tank trucks for organic liquid and organic vapor leaks. For the purpose of this condition, detection methods incorporating sight, sound and smell are acceptable. [40 CFR 63.11089(a)] Federally Enforceable Through Title V Permit
9. All leaking components shall be repaired or replaced within 72 hours of discovery. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replaced equipment shall be re-inspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. The operator may apply for a written approval from the APCO to change the EPA Method 21 leak inspection frequency from quarterly to annually provided no leaks were found during five consecutive quarterly inspections. Upon identification of any leak during an annual inspection, the inspection frequency shall revert back to quarterly, and the operator shall contact the APCO in writing within 14 days. [District Rule 4624] Federally Enforceable Through Title V Permit
11. For monthly leak inspection, a log book shall be used and shall be signed by the owner or operator at the completion of each leak inspection. A section of the log book shall contain a list, summary description, or diagram(s) showing the location of all equipment in gasoline service at the facility. [40 CFR 63.11089(b) and 63.11094(d)] Federally Enforceable Through Title V Permit
12. The owner or operator shall maintain a log book for each leak that is detected that contains the following information: 1) the equipment type and identification number; 2) the nature of the leak (i.e., vapor or liquid) and the method of detection (i.e., sight, sound, or smell); 3) the date the leak was detected and the date of each attempt to repair the leak; 4) repair methods applied in each attempt to repair the leak; 5) repair delayed and the reason for the delay if the leak is not repaired within 15 calendar days after discovery of the leak; 6) the expected date of successful repair of the leak if the leak is not repaired within 15 days; and 7) the date of successful repair of the leak. [District Rule 4624 and 40 CFR 63.11094(e)] Federally Enforceable Through Title V Permit
13. The permittee shall keep records of the daily gasoline throughput, the cumulative annual gasoline throughput, in gallons. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
14. All records shall be maintained for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070, 2201, and 4624; 40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit
15. The owner/operator shall submit a semi-annual compliance report that includes each loading of a gasoline cargo tank for which vapor tightness documentation had not been previously obtained by the facility. [40 CFR 63.11088(f)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-11-5

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

BULK OFF-LOADING OPERATION UTILIZED FOR GASOLINE OR ETHANOL OR DIESEL/BIODIESEL OFF-LOADING (RECEIVING) WITH A DEDICATED PUMP LOCATED AT TRUCK LOADING LANE #3

PERMIT UNIT REQUIREMENTS

1. Fugitive VOC from valves, flanges, connector, pump seals etc., associated with this permit unit shall not exceed 0.6 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Fugitive VOC emissions from component leaks shall be calculated using component count and appropriate emission factors from "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-1b (Feb 1999) - Marketing Terminal. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The transfer rack and vapor collection equipment shall be maintained and operated such that there are no leaks and no excess organic liquid drainage at disconnections. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
4. Vapor return line vents on tanker truck storage vessels shall be open only during the off-loading (receiving) operation and shall be closed immediately upon completion of any organic liquid off-loading (receiving). [District Rule 2201] Federally Enforceable Through Title V Permit
5. Tanker truck hatches shall be closed at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The off-loading (receiving) equipment shall not be used for the loading of tanker trucks. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall not off-load (receive) any organic liquids with True Vapor Pressure greater than 11 psia. [District Rule 2201] Federally Enforceable Through Title V Permit
8. There shall be no more than 10 tanker trucks off-loaded (received) in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Total liquid drainage and leaks from all hose disconnects during the off-loading (receiving) operation shall not exceed 20 ml per tanker truck off-loaded (received). [District Rule 2201] Federally Enforceable Through Title V Permit
10. A leak is defined as the dripping of VOC containing liquid at a rate of more than 3 drops per minute; or detection of any gaseous or vapor emissions with a concentration of VOC greater than 1,000 ppmv above a background as methane. [District Rule 4624] Federally Enforceable Through Title V Permit
11. The operator shall inspect the vapor collection system, the vapor disposal system, and each transfer rack handling organic liquids for leaks during transfer at least once every calendar quarter. The leak inspections shall be performed during product transfer using a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Method 21. The instrument shall be calibrated with methane in accordance with the procedures specified in EPA Method 21 or the manufacturer's instructions, as appropriate, not more than 30 days prior to its use. The operator shall record the calibration date of the instrument. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. The operator may apply for a written approval from the District to change the inspection frequency from quarterly to annually provided no leaks were found during the inspections during five consecutive quarterly inspections. Upon identification of any leak during an annual inspection the frequency would revert back to quarterly and the operator shall contact the District in writing within 14 days. [District Rule 4624] Federally Enforceable Through Title V Permit
13. Excess organic liquid drainage is defined as an average of more than 10 milliliters liquid drainage per disconnect from three consecutive disconnects. [District Rule 4624] Federally Enforceable Through Title V Permit
14. The operator shall maintain a daily record of the quantity of tanker trucks off-loaded (received), the type of liquid off-loaded (received), and the quantity of liquid off-loaded (received) in gallons. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
15. The operator shall keep records of leak inspections including the date, name of component and its location and measured ppmv value, name of the operator and the company conducting the leak inspection. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
16. All records shall be maintained and retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070 and 4624] Federally Enforceable Through Title V Permit

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-13-11

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE JOHN ZINK VAPOR RECOVERY SYSTEM, CARBON ADSORPTION UNIT, MODEL #AA1218715B AND VAPOR BLADDER TANK #16 IN THE VAPOR RECOVERY LINE BEFORE THE VAPOR RECOVERY SYSTEM.

PERMIT UNIT REQUIREMENTS

1. No gasoline delivery vessel shall be operated or be allowed to operate unless valid State of California decals are displayed on the cargo container, which attest to the vapor integrity of the container. [District Rule 4621] Federally Enforceable Through Title V Permit
2. The vapor collection and control system shall operate such that the pressure in the delivery tank being loaded shall not exceed 18 inches water column pressure and 6 inches water column vacuum. [District Rule 4624] Federally Enforceable Through Title V Permit
3. The transfer rack and vapor collection equipment shall be maintained and operated such that there are no leaks and no excess organic liquid drainage at disconnections. [District Rule 4624] Federally Enforceable Through Title V Permit
4. The John Zink vapor processing unit shall have two operational carbon adsorption columns. Each column shall be regenerated every 15 minutes when the device is in operation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The vapors from the facility's fixed roof tanks and loading rack may bypass the bladder tank (Tank #16) only during periods of time when the bladder tank is down for maintenance, repairs, breakdowns, inspection of the bladder tank, or degassing of the bladder tank. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Fugitive VOC emissions from this unit shall not exceed 25.8 pounds per day or 9,415 pounds per year. Fugitive VOC emissions shall be calculated using appropriate emission factors from CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-1b (Feb 1999) - Marketing Terminal and actual component count associated with this unit. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Vapor return hose(s) shall connect displaced vapors from the truck to the vapor control system whenever tank truck, trailer, or car is loading organic liquid. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
8. Vapor return hose(s) and connections between the tanker truck, trailer, or car and the vapor control system shall be leak-free. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
9. The facility shall be equipped with bottom loading and a vapor collection and control system such that the VOC emissions shall not exceed 0.08 pounds per 1,000 gallons of organic liquid loaded. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
10. The John Zink vapor processing unit is authorized to handle gasoline vapors from a total of no more than 895,000 gallons of gasoline throughput per day, nor 196,000,000 gallons of gasoline throughput in a 12 consecutive month rolling period. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
11. All trucks shall be bottom loaded (or submerge loaded) using dry break couplers. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate,

12. VOC control efficiency of the carbon adsorber system shall be at least 99% on weight basis [District Rules 2201 and 4102]
13. Sampling facilities for source testing shall be provided in accordance with the provisions of Rule 1081 (Source Sampling). [District Rule 1081] Federally Enforceable Through Title V Permit
14. Source testing to demonstrate compliance with permit conditions and all rules and regulations, when the bladder tank is on-line, shall be conducted on an annual basis. [District Rule 2201] Federally Enforceable Through Title V Permit
15. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
16. Compliance with the VOC emissions limit shall be determined using 40 CFR 60.503 "Test Methods and Procedures" and EPA Methods 2A, 2B, 25A and 25B and ARB Method 422, or ARB Test Procedure TP-203.1. [District Rule 4624] Federally Enforceable Through Title V Permit
17. Source testing shall be witnessed or authorized by District personnel and samples shall be collected by a California Air Resources Board (CARB) certified testing laboratory or a CARB certified source testing firm. [District Rule 1081] Federally Enforceable Through Title V Permit
18. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
19. The owner or operator shall calibrate, certify, and maintain, and quality-assure a Continuous Monitoring System (CMS) which continuously measures and records the VOCs (and other parameters, if any, to determine compliance with lb-VOC/1,000 gallon of organic liquid) while gasoline vapors are displaced to the John Zink carbon adsorption system. [District Rule 1080 and 40 CFR 63.11092(b)] Federally Enforceable Through Title V Permit
20. The CMS shall complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each 15-minute quadrant of the hour or shall meet equivalent specifications established by mutual agreement of the District, the CARB and the EPA. [District Rule 1080] Federally Enforceable Through Title V Permit
21. The CMS shall meet the requirements in 40 CFR 60 Appendix B Performance Specification 8 (PS 8) or 8A (PS 8), as appropriate, or shall meet equivalent specifications established by mutual agreement of the District, the CARB, and the EPA. [District Rule 1080] Federally Enforceable Through Title V Permit
22. The CMS must be audited at least once every six months by conducting cylinder gas audits (CGA) using the procedure in 40 CFR Part 60 Appendix F, 5.1.2. Audit reports shall be submitted along with semi-annual compliance reports to the District. [District Rule 1080] Federally Enforceable Through Title V Permit
23. APCO or an authorized representative shall be allowed to inspect, as determined to be necessary, the required monitoring devices to ensure that such devices are functioning properly. [District Rule 1080] Federally Enforceable Through Title V Permit
24. The CMS data shall be reduced to hourly averages as specified in 40 CFR 60.13(h), or by other methods deemed equivalent by mutual agreement with the District, the CARB, and the EPA. [District Rule 1080] Federally Enforceable Through Title V Permit
25. Upon written notice from the District, the owner or operator shall provide a summary of the data obtained from the CMS. This summary shall be in the form and the manner prescribed by the District. [District Rule 1080] Federally Enforceable Through Title V Permit
26. The permittee shall maintain the following records: the date, time and duration of any malfunction of the continuous monitoring equipment; dates of performance testing; dates of evaluations, calibrations, checks, and adjustments of the continuous monitoring equipment; date and time period which a continuous monitoring system or monitoring device was inoperative. [District Rule 1080] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

27. The owner or operator shall submit a written report of CMS operations on semi-annual basis to the District. The report shall include the following: Date, time intervals, data and magnitude of excess emissions, nature and the cause of excess (if known), corrective actions taken and preventive measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; Applicable time and date of each period during which the CMS was inoperative, except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080] Federally Enforceable Through Title V Permit
28. A leak is defined as the dripping of VOC-containing liquid at a rate of more than 3 drops per minute, or the detection of any gaseous or vapor emissions with a concentration of VOC greater than 10,000 ppmv as methane above a background when measured using a portable hydrocarbon detection instrument in accordance with EPA Method 21. [District Rule 4624] Federally Enforceable Through Title V Permit
29. Excess organic liquid drainage is defined as an average of more than 10 milliliters liquid drainage per disconnect from three consecutive disconnects. [District Rule 4624] Federally Enforceable Through Title V Permit
30. The operator shall inspect the vapor collection system, the vapor disposal system, and each transfer rack handling organic liquids for leaks during transfer at least once every calendar quarter using the EPA Method 21. [District Rule 4624] Federally Enforceable Through Title V Permit
31. All leaking components shall be repaired or replaced within 72 hours of discovery. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replacement equipment shall be reinspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624] Federally Enforceable Through Title V Permit
32. The operator may apply for a written approval from the APCO to change the inspection frequency from quarterly to annually provided no leaks were found during five consecutive quarterly inspections. Upon identification of any leak during an annual inspection, the inspection frequency shall revert back to quarterly, and the operator shall contact the APCO in writing within 14 days. [District Rule 4624] Federally Enforceable Through Title V Permit
33. Each activated carbon adsorption column shall be equipped with an operational pressure differential gauge. The optimum pressure for each column shall be determined after source testing. [District Rule 4624] Federally Enforceable Through Title V Permit
34. The permittee shall maintain records of all maintenance, repair, breakdown, tank inspection and testing, and degassing of the bladder tank events when the vapors are not first sent to the bladder tank and are sent directly to the John Zink vapor processing unit. These records shall indicate the times, dates and reasons why the bladder tank was off-line. [District Rule 2201] Federally Enforceable Through Title V Permit
35. The permittee shall maintain records of the daily, monthly, 12-month total gasoline throughput, in gallons, and results of required leak inspections. These records shall be retained for a minimum of five years and shall be made available for District inspection upon request. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-14-8

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE 689,136 GALLON (16,408 BBL) ABOVEGROUND DOMED AND WELDED EXTERNAL FLOATING ROOF GASOLINE/DENATURED ETHANOL/DIESEL/BIODIESEL STORAGE TANK (TANK #18), A DEDICATED PUMP, A MECHANICAL SHOE TYPE PRIMARY SEAL AND A SECONDARY WIPER SEAL

PERMIT UNIT REQUIREMENTS

1. VOC emissions from this tank shall not exceed 6.3 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
2. VOC emissions from this tank shall not exceed 1,417 pounds in any 12 consecutive month rolling period. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The permittee shall maintain records sufficient to demonstrate compliance with each emission limit. These records shall contain each process variable used (e.g., throughput, RVP, etc.) in estimating VOC emissions from this tank and actual process variables (e.g. throughput, RVP, etc.) of this tank. The process variables used in estimating the emissions shall be compared to that of the actual process variables to demonstrate compliance with each emission limit. The permittee may also use EPA's Tanks program (or other District accepted methodologies) with actual process variables to demonstrate compliance with each emission limit. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Fugitive VOC from valves, flanges, connector, pump seals etc., associated with this tank shall not exceed any of the following limits: 0.3 lb/day and 92 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Fugitive VOC emissions from component leaks shall be calculated using component count and appropriate emission factors from "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-1b (Feb 1999) - Marketing Terminal. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Throughput of organic liquid for this tank shall not exceed any of the following limits: 698,136 gallons/day, 20,961,220 gallons/month and 50,952,827 gallons/year based on a 12-month rolling basis. [District Rule 2201] Federally Enforceable Through Title V Permit
7. True vapor pressure (TVP) of the liquid stored in this tank shall be less than 11 psia. [District Rule 4623] Federally Enforceable Through Title V Permit
8. When this tank is receiving and/or storing an organic liquid with a TVP less than 0.5 psia, this tank is exempt from all other requirements of District Rule 4623 (05/19/05) except for complying with the following provisions: 1.) TVP and API Gravity Testing provisions pursuant to Section 6.2; 2.) Recordkeeping provisions pursuant to Section 6.3.6; 3.) Test Methods provisions pursuant to Section 6.4; and 4.) Compliance schedules pursuant to Section 7.2. [District Rule 4623]
9. The owner or operator shall determine RVP and the temperature of the organic liquid (except diesel and biodiesel) stored on monthly basis. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
10. Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
12. The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
13. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
14. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623]
15. The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623]
16. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 18 inches above the stored liquid surface. [District Rule 4623]
17. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623] Federally Enforceable Through Title V Permit
18. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623 and 40 CFR.63.11087(c)] Federally Enforceable Through Title V Permit
19. The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
20. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
21. The floating roof shall be floating on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports the processes of filling or emptying and refilling the tank shall be continuous and shall be accomplished as rapidly as possible. Whenever the owner or operator intends to land the roof on its legs, the owner or operator shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with Rule 4623 before it may land the roof on its legs. [District Rule 4623 and 40 CFR 63.11087(a)]
22. All openings in the roof used for sampling and gauging, except pressure-vacuum valves which shall be set to within 10% of the maximum allowable working pressure of the roof, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use. [District Rule 4623] Federally Enforceable Through Title V Permit
23. The tank shall be in a leak-free condition. The pressure-vacuum relief valve shall be set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623] Federally Enforceable Through Title V Permit
24. Each opening in a non-contact floating roof except for automatic bleeder vents (vacuum breaker vents) and rim space vents shall provide a projection below the liquid surface. [District Rule 4623 and 40 CFR 63.11087(a)]
25. Each opening in the floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains shall be equipped with a cover, or a lid shall be maintained in a closed position at all times (i.e. no visible gaps) except when the device is in use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted in place except when they are in use. [District Rule 4623 and 40 CFR 63.11087(a)]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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26. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the leg roof supports. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
27. Rim vents shall be equipped with a gasket and shall be set to open only when the floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623 and 40 CFR 63.11087(a)] Federally Enforceable Through Title V Permit
28. Each penetration of the floating roof for the purpose of sampling shall be a sample well. The well shall have a slit fabric cover that covers at least 90 percent of the opening. The fabric cover must be impermeable. [District Rule 4623 and 40 CFR 63.11087(a)]
29. Each penetration of the floating roof that allows for the passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. The fabric sleeve must be impermeable. [District Rule 4623 and 40 CFR 63.11087(a)]
30. All slotted sampling or gauging wells shall provide a projection below the liquid surface. [District Rule 4623]
31. The slotted guidepole well shall be equipped with a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed one-eighth inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623]
32. The gap between the pole wiper and the guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed one-eighth inch. [District Rule 4623]
33. The owner or operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623]
34. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rule 4623]
35. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21 by a portable hydrocarbon detection instrument that is calibrated with methane, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623]
36. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623]
37. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 5 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 5 shall constitute a violation of this rule. [District Rule 4623]
38. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623]
39. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

40. The owner or operator shall notify the APCO in writing at least three (3) days prior to performing tank degassing and interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank being degassed, 2) the date and time that tank degassing and cleaning activities will begin, 3) the degassing method, as allowed in this permit, to be used, 4) the method to be used to clean the tank, including any solvents to be used, and 5) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rules 2080 and 4623]
41. During tank cleaning operations, draining and refilling of this tank shall occur as a continuous process and shall proceed as rapidly as practicable while the roof is not floating on the surface of the stored liquid. [District Rules 2080 and 4623]
42. Gap seal requirements shall not apply while the roof is resting on its legs, and during the processes of draining, degassing, or refilling the tank. A leak-free condition will not be required if the operator is draining or refilling this tank in a continuous, expeditious manner. [District Rules 2080 and 4623]
43. After a tank has been degassed pursuant to the requirements of this permit, vapor control requirements are not applicable until an organic liquid having a TVP of 0.5 psia or greater is placed, held, or stored in this tank. [District Rules 2080 and 4623]
44. While performing tank cleaning activities, the owner or operators may only use the following cleaning agents: water and clean (produced) water, diesel, solvents with an initial boiling point of greater than 302 degrees F, solvents with a vapor pressure of less than 0.5 psia, or solvents with 50 grams of VOC per liter or less. [District Rules 2080 and 4623]
45. Steam cleaning shall only be allowed at locations where wastewater treatment facilities are limited, or during the months of December through March. [District Rules 2080 and 4623]
46. During sludge removal, the owner or operator shall vent emissions from the sludge receiving vessel to the vapor recovery system under Permit to Operate N-758-13. [District Rules 2080 and 4623]
47. The owner or operator shall only transport removed sludge in closed, liquid leak-free containers. [District Rules 2080 and 4623]
48. The owner or operator shall store removed sludge, until final disposal, in vapor leak-free containers, or in tanks complying with the vapor control requirements of District Rule 4623. Sludge that is to be used to manufacture roadmix, as defined in District Rule 2020, is not required to be stored in this manner. Roadmix manufacturing operations exempt pursuant to District Rule 2020 shall maintain documentation of their compliance with Rule 2020, and shall readily make said documentation available for District inspection upon request. [District Rules 2080 and 4623]
49. The owner or operator shall visually inspect the floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623 and 40 CFR 63.11092(e)]
50. When this tank is in gasoline service, the owner or operator shall visually inspect the floating roof, the primary seal and/or secondary seal, gaskets, slotted membrane and/or sleeve seals each time the storage tank is emptied and degassed. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to refilling the tank. [40 CFR 63.11087(c) and 40 CFR 63.11092(e)(1)]
51. The owner or operator shall visually inspect, through the manholes, roof hatches, or other opening on the fixed roof, the floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of this rule. [District Rule 4623, 40 CFR.63.11087(c), and 40 CFR.63.11092(e)]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

52. The owner or operator shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. Other than the gap criteria specified by this permit, no holes, tears, or other openings are allowed that would permit the escape of hydrocarbon vapors. Any defects found shall constitute a violation of this rule. [District Rule 4623]
53. The owner or operator shall maintain the records of the floating roof landing activities that are performed pursuant to Rule 4623, Section 5.3.1.3 and 5.4.3. The records shall include information on the TVP, API gravity, and type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623]
54. The owner or operator shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of this rule, including the following: 1) Date the storage vessel was emptied, date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Observed condition of each component of the control equipment (seals, floating roof, and fittings). 4) Measurements of the gaps between the tank shell and primary and secondary seals. 5) Leak free status of the tank and floating roof deck fittings. Records of the leak-free status shall include the vapor concentration values measured in parts per million by volume (ppmv). 6) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.4 of Rule 4623. 7) Nature of defects and any corrective actions or repairs performed on the tank in order to comply with rule 4623 and the date(s) such actions were taken. [District Rule 4623 and 40 CFR 63.11095]
55. When this tank is in gasoline service, if any failure (i.e. visible organic liquid on the floating roof, tank walls or anywhere, holes or tears in the seal fabric) is detected during 12 months visual inspection, the owner or operator shall repair the items or empty and remove the storage vessel from service within 45 days. If the detected failure cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the APCO in the inspection report. Such a request must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible. [40 CFR 63.11087(c) and 40 CFR 63.11092(e)(1)]
56. When this tank is in gasoline service, the owner or operator shall notify the District in writing at least 30 days prior to conduct the visual inspection of the storage vessel, so the District can arrange an observer. [40 CFR 63.11087(c) and 40 CFR 63.11092(e)(1)]
57. When this tank is in gasoline service, the owner or operator shall perform monthly leak inspection of all equipment in gasoline service. Equipment in gasoline service is defined as a piece of equipment used in a system that transfers gasoline or gasoline vapors. For this inspection, detection methods incorporating sight, sound, and smell are acceptable. [40 CFR 63.11089(a)]
58. For monthly leak inspection when this tank is in gasoline service, a log book shall be used and shall be signed by the owner or operator at the completion of each inspection. A section of the log book shall contain a list, summary description, or diagram(s) showing the location of all equipment in gasoline service at the facility. [40 CFR 63.11089(b) and 40 CFR 63.11094(d)]
59. Each detection of a liquid or vapor leak shall be recorded in the log book. When this tank is in gasoline service and a leak is detected, an initial attempt at repair shall be made as soon as practicable, but no later than 5 calendar days after the leak is detected. Repair or replacement of leaking equipment shall be completed within 15 calendar days after detection of each leak. Delay of repair of leaking equipment will be allowed if the repair is not feasible within 15 days. The owner or operator shall provide in the semiannual report the reason(s) why the repair was not feasible and the date each repair was completed. [40 CFR 63.11089(d), 40 CFR 63.11094(e) and 40 CFR 63.11095(a)(3)]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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60. When this tank is in gasoline service, the owner or operator shall maintain a log book that contains the following information: 1.) dates of leak inspections, 2.) the nature of the leak and the method of detection; 3.) findings, 4.) corrective action (date each leak is repaired), 5.) repair methods applied in each attempt to repair the leak; 6.) the reason for the delay if the leak is not repaired within 15 calendar days after discovery of the leak; 7.) the date of successful repair of the leak; and 8.) inspector name and signature. [40 CFR 63.11089(g), 40 CFR 63.11094(e), and 40 CFR 63.11095(a)(3)]
61. The permittee shall maintain records of the volatile organic liquid stored, the period of storage, and TVP of that volatile organic liquid during the respective storage period. TVP shall be determined using the data on the Reid vapor pressure (highest receipt or highest tank sample results) and actual storage temperature. [District Rule 2201] Federally Enforceable Through Title V Permit
62. The permittee shall maintain records of daily, monthly and annual (12-month rolling total) organic liquid throughput in gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
63. The permittee shall maintain all records required by this permit for a period of at least five years and shall make them readily available for District inspection upon request. [District Rule 4623 and 40 CFR 63.11094(a)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-15-2

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE 300 GALLON ABOVEGROUND DIESEL ADDITIVE STORAGE TANK

PERMIT UNIT REQUIREMENTS

1. Only diesel additives shall be stored in this tank. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The maximum throughput shall not exceed 300 gallons in any one day and 2,000 gallons in any one calendar year. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Emissions from the tank shall not exceed 0.5 lb-VOC/day and shall not exceed 9 lb-VOC/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The operator shall keep a record of the daily quantity of diesel additive loaded into the tank and the cumulative annual quantity of diesel additive loaded into the tank, in gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All records shall be maintained for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-758-16-1

EXPIRATION DATE: 01/31/2022

EQUIPMENT DESCRIPTION:

ONE 2,226,000 GALLON (53,000 BBL) WELDED INTERNAL FLOATING ROOF GASOLINE/DENATURED ETHANOL/DIESEL STORAGE TANK (TANK #24) WITH A MECHANICAL SHOE PRIMARY SEAL AND A SECONDARY RIM-MOUNTED WIPER SEAL

PERMIT UNIT REQUIREMENTS

1. VOC emissions from this tank shall not exceed 10.6 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
2. VOC emissions from this tank shall not exceed 1,736 pounds in any 12 consecutive month rolling period. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The permittee shall maintain records sufficient to demonstrate compliance with each emission limit. These records shall contain each process variable used (e.g., throughput, RVP, etc.) in estimating VOC emissions from this tank and actual process variables (e.g. throughput, RVP, etc.) of this tank. The process variables used in estimating the emissions shall be compared to that of the actual process variables to demonstrate compliance with each emission limit. The permittee may also use EPA's Tanks program (or other District accepted methodologies) with actual process variables to demonstrate compliance with each emission limit. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Fugitive VOC from valves, flanges, connector, pump seals etc., associated with this tank shall not exceed any of the following limits: 0.2 lb/day and 68 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Fugitive VOC emissions from component leaks shall be calculated using component count and appropriate emission factors from "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-1b (Feb 1999) - Marketing Terminal. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Throughput of organic liquid for this tank shall not exceed any of the following limits: 2,256,917 gallons/day and 13,566,845 gallons/month. [District Rule 2201] Federally Enforceable Through Title V Permit
7. True vapor pressure (TVP) of the liquid stored in this tank shall be less than 11 psia. [District Rule 4623] Federally Enforceable Through Title V Permit
8. The owner or operator shall determine RVP and the temperature of the organic liquid stored on monthly basis. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
9. The floating roof shall be floating on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports the processes of filling or emptying and refilling the tank shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land the roof on its legs. [District Rule 4623; 40 CFR 60.112b(a)(1)(i) and 63.11087(a)] Federally Enforceable Through Title V Permit
10. No gap between the tank shell and the primary seal shall exceed 1-1/2 inches. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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11. The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
12. The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
13. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
14. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623] Federally Enforceable Through Title V Permit
15. The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
16. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 18 inches above the stored liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
17. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623] Federally Enforceable Through Title V Permit
18. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623 and 40 CFR 60.113b(b)(4)(i)(B) and (ii)(C)] Federally Enforceable Through Title V Permit
19. The secondary seal shall allow easy insertion of probes of up to 1-1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
20. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
21. All openings in the roof used for sampling and gauging, except pressure-vacuum relief valve, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use. [District Rule 4623] Federally Enforceable Through Title V Permit
22. The tank shall be operated in a leak-free condition. The pressure-vacuum relief valve shall be set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623] Federally Enforceable Through Title V Permit
23. A leak-free condition is defined as a condition without a gas or liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv as methane, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as a dripping rate of more than three (3) drops per minute. A reading in excess of 10,000 ppmv as methane above background or a liquid leak of greater than three (3) drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation, unless this tank is a part of Voluntary Tank Preventive Inspection and Maintenance, and Tank Interior Cleaning Program under section 5.7 of Rule 4623 and complies with all requirements in Table 5 of Rule 4623 for Internal Floating Roof Tank Preventative Inspection and Maintenance. [District Rule 4623] Federally Enforceable Through Title V Permit
24. Each opening in a non-contact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and rim space vents shall provide a projection below the liquid surface. [District Rule 4623; 40 CFR 60.112b(a)(1)(iii) and 63.11087(a)] Federally Enforceable Through Title V Permit

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25. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains shall be equipped with a cover, or a lid shall be maintained in a closed position at all times (i.e. no visible gaps) except when the device is in use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted in place except when they are in use. [District Rule 4623; 40 CFR 60.112b(a)(1)(iv) and 63.11087(a)] Federally Enforceable Through Title V Permit
26. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the leg roof supports. [District Rule 4623; 40 CFR 60.112b(a)(1)(v) and 63.11087(a)] Federally Enforceable Through Title V Permit
27. Rim vents shall be equipped with a gasket and shall be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623; 40 CFR 60.112b(a)(1)(vi) and 63.11087(a)] Federally Enforceable Through Title V Permit
28. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The well shall have a slit fabric cover that covers at least 90 percent of the opening. The fabric cover must be impermeable. [District Rule 4623; 40 CFR 60.112b(a)(1)(vii) and 63.11087(a)] Federally Enforceable Through Title V Permit
29. Each penetration of the internal floating roof that allows for the passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. The fabric sleeve must be impermeable. [District Rule 4623; 40 CFR 60.112b(a)(1)(viii) and 63.11087(a)] Federally Enforceable Through Title V Permit
30. Each penetration of the internal floating roof that allows for the passage of a ladder shall have a gasketed sliding cover. [40 CFR 60.112b(a)(1)(ix) and 63.11087(a)] Federally Enforceable Through Title V Permit
31. For solid guidepole, all solid sampling or gauging wells, and similar fixed projections through the floating roof such as anti-rotational pipe shall provide a projection below the liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
32. For solid guidepole, the gap between the pole wiper and the guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623] Federally Enforceable Through Title V Permit
33. For slotted guidepole, all slotted sampling or gauging wells, and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
34. For slotted guidepole, gap between the pole wiper and the guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623] Federally Enforceable Through Title V Permit
35. The permittee shall visually inspect the internal floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt internal floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the internal floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623; 40 CFR 60.113b(a)(1) and 63.11092(e)(1)] Federally Enforceable Through Title V Permit
36. The permittee shall visually inspect, through the manholes, roof hatches, or other opening on the fixed roof, the internal floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of rule 4623. [District Rule 4623; 40 CFR 60.113b(a)(2) and 63.11092(e)(1)] Federally Enforceable Through Title V Permit
37. The permittee shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. Other than the gap criteria specified by this permit, no holes, tears, or other openings are allowed that would permit the escape of hydrocarbon vapors. Any defects found shall constitute a violation of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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38. If any failure (i.e. visible organic liquid on the internal floating roof, tank walls or anywhere, holes or tears in the seal fabric) is detected during 12 month visual inspection, the permittee shall repair the items or empty and remove the storage vessel from service within 45 days. If the detected failure cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the APCO in the inspection report. Such a request must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible. [40 CFR 60.113b(a)(2) and 63.11092(e)(1)] Federally Enforceable Through Title V Permit
39. The permittee shall notify the District in writing at least 30 days prior to conducting the visual inspection of the storage vessel, so the District can arrange an observer. [40 CFR 60.113b(a)(5) and 63.11092(e)(1)] Federally Enforceable Through Title V Permit
40. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of this rule, including the following: 1) Date the storage vessel was emptied, date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Observed condition of each component of the control equipment (seals, internal floating roof, and fittings). 4) Measurements of the gaps between the tank shell and primary and secondary seals. 5) Leak free status of the tank and floating roof deck fittings. Records of the leak-free status shall include the vapor concentration values measured in parts per million by volume (ppmv). 6) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.4 and 5.5.2.4.3 of Rule 4623. 7) Nature of defects and any corrective actions or repairs performed on the tank in order to comply with rule 4623 and 40 CFR Part 60 Subpart Kb and the date(s) such actions were taken. [District Rule 4623; 40 CFR 60.115b(a)(2), 60.115b(a)(3), and 63.11094(a)] Federally Enforceable Through Title V Permit
41. The permittee shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel. [40 CFR 60.116b(b)] Federally Enforceable Through Title V Permit
42. The permittee shall maintain records of the volatile organic liquid stored, the period of storage, and TVP of that volatile organic liquid during the respective storage period. TVP shall be determined using the data on the Reid vapor pressure (highest receipt or highest tank sample results) and actual storage temperature. [District Rule 2201 and 40 CFR 60.116b(c)] Federally Enforceable Through Title V Permit
43. Maximum true vapor pressure, for crude oil or refined petroleum products, may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature based on the highest expected calendar-month average temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). [40 CFR 60.116b(e)(2)(i)] Federally Enforceable Through Title V Permit
44. The permittee shall maintain the records of the internal floating roof landing activities that are performed pursuant to Rule 4623, Section 5.3.1.3 and 5.4.3. The records shall include information on the TVP, API gravity, and type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
45. The permittee shall maintain records of daily and monthly organic liquid throughput in gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
46. The permittee shall maintain all records required by this permit for a period of at least five years and shall make them readily available for District inspection upon request. [District Rules 2201 and 4623, and 40 CFR 60.116b(a)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.