



August 7, 2020

Mr. Steven Sylvester
G3 Enterprises, Label Division
2612 Crows Landing Rd
Modesto, CA 95358

Re: Notice of Preliminary Decision – Title V Permit Renewal
Facility Number: N-3309
Project Number: N-1191490

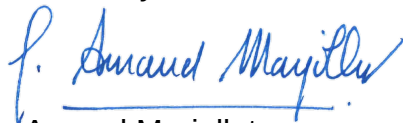
Dear Mr. Sylvester:

Enclosed for your review and comment is the District's analysis of the application to renew the Federally Mandated Operating Permit for G3 Enterprises, Label Division at 2612 Crows Landing Road, Modesto, California.

The notice of preliminary decision for this project has been posted on the District's website (www.valleyair.org). After addressing all comments made during the 30-day public notice and the 45-day EPA comment periods, the District intends to issue the renewed Federally Mandated Operating Permit. Please submit your written comments on this project within the 30-day public comment period, as specified in the enclosed public notice.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Errol Villegas, Permit Services Manager, at (559) 230-5900.

Sincerely,



Arnaud Marjollet
Director of Permit Services

Enclosures

cc: Courtney Graham, CARB (w/enclosure) via email
cc: Gerardo C. Rios, EPA (w/enclosure) via EPS

Samir Sheikh
Executive Director/Air Pollution Control Officer

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**SAN JOAQUIN VALLEY
AIR POLLUTION CONTROL DISTRICT**

**Proposed Title V Permit Renewal Evaluation
G3 Enterprises, Label Division
N-3309**

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TITLE V PERMIT RENEWAL EVALUATION

Graphic Arts Printing Facility

Engineer: Dustin Brown
Date: August 7, 2020

Facility Number: N-3309
Facility Name: G3 Enterprises, Label Division
Mailing Address: 2612 Crows Landing Rd
Modesto, CA 95358

Contact Name: Steven Sylvester
Phone: (209) 341-6804

Responsible Official: Mark Peters
Title: Director of Operations

Project # : N-1191490
Deemed Complete: April 18, 2019

I. PROPOSAL

G3 Enterprises, Label Division was issued their initial Title V operating permit on May 22, 2014. As required by District Rule 2520, the applicant has applied to renew their Title V permit. The existing Title V permit will be reviewed and modified to reflect all applicable District and federal rules that have been updated, removed, or added since the issuance of the facility's initial Title V permit.

G3 Enterprises recently received two Authorities to Construct (ATCs) for the installation of a new confined abrasive blasting operation (ATC N-3309-27-0) and for the installation of a new 351 bhp Tier 3 certified diesel-fired emergency internal combustion engine powering a firewater pump (ATC N-3309-29-0). Pursuant to information provided by the applicant, both of these ATC's have been fully implemented prior to this Title V renewal project being finalized and will be used as the base permit documents for these units in this project. The installation of the confined abrasive blasting operation and emergency diesel-fired internal combustion engine both trigger a minor modification to G3 Enterprises' Title V permit. The inclusion of these ATC's in to G3 Enterprises Title V permit and the processing of the associated Title V permit minor modifications will also be included as a part of this Title V renewal project.

The purpose of this evaluation is to provide the legal and factual basis for all updated applicable requirements and to determine if the facility will comply with these updated requirements. It also specifically identifies all additions, deletions, and/or changes made to permit conditions or equipment descriptions.

II. FACILITY LOCATION

G3 Enterprises is located at 2612 Crows Landing Road in Modesto, CA.

III. EQUIPMENT LISTING

A detailed facility printout listing all permitted equipment at the facility is included as Attachment C.

IV. GENERAL PERMIT TEMPLATE USAGE

The applicant is not proposing to use any model general permit templates as a part of this Title V permit renewal application.

V. SCOPE OF EPA AND PUBLIC REVIEW

The applicant is not requesting to utilize any model general permit templates. Therefore, all federally enforceable conditions in this Title V permit will be subject to EPA and public review.

VI. FEDERALLY ENFORCEABLE REQUIREMENTS

A. Rules Updated or Evaluated

- District Rule 2020, Exemptions (amended August 18, 2011 ⇒ amended December 18, 2014)
- District Rule 2201, New and Modified Stationary Source Review Rule (amended April 21, 2011 ⇒ amended August 15, 2019)
- District Rule 2520, Federally Mandated Operating Permits (amended June 21, 2001 ⇒ amended August 15, 2019)
- 40 CFR Part 60, Subpart IIII, Standards of Performance for Stationary Compression Ignition Internal Combustion Engines (amended November 13, 2019)
- 40 CFR Part 64, Compliance Assurance Monitoring (adopted October 22, 1997)

- 40 CFR Part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners (amended August 23, 2019)
- 40 CFR Part 82, Subpart F, Recycling and Emissions Reduction (amended December 27, 2017)

B. Rules Removed

There have been no rules removed since the initial Title V permit was issued for this facility.

C. Rules Added

There have not been any new rules added since the initial Title V permit was issued for this facility.

D. Rules Not Updated

- District Rule 1081, Source Sampling (amended December 16 1993)
- District Rule 2010, Permits Required (amended December 17 1992)
- District Rule 2031, Transfer of Permits (amended December 17, 1992)
- District Rule 2040, Applications (amended December 17, 1992)
- District Rule 2070, Standards for Granting Applications (amended December 17, 1992)
- District Rule 2080, Conditional Approval (amended December 17, 1992)
- District Rule 2410, Prevention of Significant Deterioration (adopted June 16, 2011)
- District Rule 4002, National Emission Standards for Hazardous Air Pollutants (amended May 20, 2004)
- District Rule 4101, Visible Emissions (amended February 17, 2005)
- District Rule 4201, Particulate Matter Concentration (amended December 17, 1992)

- District Rule 4601, Architectural Coatings (amended December 17, 2009)
- District Rule 4607, Graphic Arts and Paper, Film, Foil and Fabric Coatings (amended December 18, 2008)
- District Rule 4702, Internal Combustion Engines (amended November 14, 2013)
- District Rule 8011, Fugitive Dust General Requirements (amended August 19, 2004)
- District Rule 8021, Fugitive Dust Requirements for Control of Fine Particulate Matter (PM10) from Construction, Demolition, Excavation, and Extraction Activities (amended August 19, 2004)
- District Rule 8031, Fugitive Dust Requirements for Control of Fine Particulate Matter (PM10) from Handling and Storage of Bulk Materials (amended August 19, 2004)
- District Rule 8041, Fugitive Dust Requirements for Control of Fine Particulate Matter (PM10) from Carryout and Trackout (amended August 19, 2004)
- District Rule 8051, Fugitive Dust Requirements for Control of Fine Particulate Matter (PM10) from Open Areas (amended August 19, 2004)
- District Rule 8061, Fugitive Dust Requirements for Control of Fine Particulate Matter (PM10) from Paved and Unpaved Roads (amended August 19, 2004)
- District Rule 8071, Fugitive Dust Requirements for Control of Fine Particulate Matter (PM10) from Unpaved Vehicle/Equipment Areas (amended September 16, 2004)
- 40 CFR Part 61, Subpart M, National Emission Standards for Asbestos (amended July 20, 2004)
- 40 CFR Part 63, Subpart KK, National Emission Standards for Printing and Publishing Industry (amended April 21, 2011)

VII. REQUIREMENTS NOT FEDERALLY ENFORCEABLE

For each Title V source, the District issues a single permit that contains the Federally Enforceable requirements, as well as the District-only requirements. The District-only requirements are not a part of the Title V Operating Permits. The terms and conditions that are part of the facility's Title V permit are designated as "Federally Enforceable Through Title V Permit".

For this facility, the following are not federally enforceable and will not be discussed in further detail:

A. Rules Added/Updated

No rules were added or updated since the initial Title V permit was issued for this facility.

B. Rules Not Updated

- District Rule 1100, Equipment Breakdown (amended December 17, 1992)
- District Rule 1160, Emission Statements (adopted November 18, 1992)
- District Rule 2040, Applications (amended December 17, 1992)
- District Rule 4102, Nuisance (amended December 17, 1992)
- District Rule 4801, Sulfur Compounds (amended December 17, 1992)
- Title 13 CCR, Section 2423 - Exhaust Emission Standards and Test Procedures - Off-Road Compression-Ignition Engines
- Title 17 CCR, Section 93115 - Airborne Toxic Control Measure (ATCM) for Stationary Engines rated at 50 horsepower and greater
- Title 17 CCR - Sections 92200, 92500, 92530 and 92540 – Abrasive Blasting Operations

VIII. PERMIT REQUIREMENTS

The purpose of this evaluation is to review changes to federally enforceable requirements; therefore, this compliance section will only address rules that have been amended or added since the issuance of the initial Title V permit or most recent renewal of the Title V permit.

A. District Rule 2020 - Exemptions

District Rule 2020 lists emissions units that are specifically exempt from obtaining permits and specifies recordkeeping requirements to verify such exemptions. The amendments to this rule do not have any effect on current permit requirements and will therefore not be addressed in this evaluation.

B. District Rule 2201 - New and Modified Stationary Source Review (NSR) Rule

District Rule 2201 has been amended since the initial Title V permit was issued. However, the requirements of this rule are only triggered when a source installs new equipment and/or undergoes a modification. All applicable requirements from any NSR permit actions have already been incorporated into the current Title V permit. Therefore, the updated requirements of this rule are not applicable at this time.

C. District Rule 2520 - Federally Mandated Operating Permits

District Rule 2520 has been amended since the initial Title V permit was issued. The amendments to this rule were administrative in nature, relating only to the notification procedures for Title V permit modifications that are required to go through a public notice. The amendments to this rule did not have any effect on current permit requirements and will therefore not be addressed further in this evaluation. However, greenhouse gas emissions will be addressed under Rule 2520 during this renewal.

Greenhouse Gas Discussion

There are no federally applicable Greenhouse Gas (GHG) requirements for this source. It should be noted that the Mandatory Greenhouse Gas Reporting rule (40 CFR Part 98) is not included in the definition of an applicable requirement within Title V (per 40 CFR 71.2). Therefore, there will be no further discussion of GHG in this evaluation.

D. 40 CFR Part 60, Subpart III – Standards of Performance for Stationary Compression Ignition Internal Combustion Engines

This subpart establishes requirements for manufacturers, owners, and operators of stationary compression ignition engines that were constructed after July 11, 2005. The 351 bhp diesel fired emergency engine powering a firewater pump operating under permit N-3309-29-2 is the only unit subject to the requirements of this subpart at this facility. Since the time that the permit was last modified, some sections of this subpart have been amended. However, the sections which were amended do not affect any of the conditions on permit N-3309-29-2. Therefore, a full breakdown of the requirements of this subpart will not be included in this evaluation.

The following conditions will be included on the renewed permit for this emergency IC engine as a mechanism to ensure continued compliance with the requirements of this subpart.

Permit	Conditions
N-3309-29-2	3, 4, 5, 6, 7, and 9

E. 40 CFR Part 64 - CAM

§64.2 – Applicability

This section requires Compliance Assurance Monitoring (CAM) for units that meet the following three criteria:

- 1) the unit must have an emission limit for the pollutant;
- 2) the unit must have add-on controls for the pollutant; these are devices such as flue gas recirculation (FGR), baghouses, and catalytic oxidizers; and
- 3) the unit must have a pre-control potential to emit of greater than the major source thresholds.

Pollutant	Major Source Threshold (lb/year)
VOC	20,000
NO _x	20,000
CO	200,000
PM ₁₀	140,000
SO _x	140,000

a. N-3309-1, '-14, '-20, '-21, '-22, '-25, '-26, and '-28 – UNCONTROLLED GRAPHIC ARTS PRINTING OPERATIONS

The permits for these graphic arts printing operations contain emission limits for VOC emissions. However, these printing operations are not equipped with any add on control devices for VOC emissions. Therefore, the CAM requirements of 40 CFR 64 are not applicable for VOC and no further discussion is required.

b. N-3309-24 – GRAPHIC ARTS PRINTING OPERATION SERVED BY A 5.0 MMBTU/HR THERMAL OXIDIZER

The permit for this graphic arts printing operation contains an emission limit for VOC. In addition, the unit is served by a 5.0 MMBtu/hr regenerator thermal oxidizer (RTO) for the control of VOC emissions.

The controlled VOC emissions from this operation are limited to 34,180 lb/year (8,545 lb/quarter). Since the controlled VOC emissions are greater than the major source threshold, the CAM requirements of 40 CFR Part 64 are applicable to this unit.

c. N-3309-27 – CONFINED ABRASIVE BLASTING OPERATION

This abrasive blasting permit does not contain emission limitations for any pollutant. Therefore, the CAM requirements of 40 CFR 64 are not applicable to this operation and no further discussion is required.

d. N-3309-29 – 351 BHP EMERGENCY ENGINE POWERING A FIREWATER PUMP

The permit for this emergency IC engine contains emission limits for NO_x, CO, VOC, and PM₁₀ emissions. However, this engine is not equipped with any add on control devices for any pollutant. Therefore, the CAM requirements of 40 CFR 64 are not applicable and no further discussion is required.

§64.3 thru §64.10 – CAM Monitoring, Design, Operation and Submittal Requirements

As shown above, the graphic arts printing operation served by an RTO (permit N-3309-24) is the only unit subject to CAM at this facility. RTOs operate as an external control device where flue gases are combusted at a high temperature to destroy (burn) combustible volatile organic compounds. For typical RTO installations, maintaining the combustion chamber above 1,400 °F guarantees that it is operating effectively and achieving its designed control efficiency of at least 98%.

G3 Enterprises, Label Division previously elected to satisfy CAM requirements for this unit by installing a continuous temperature monitoring device in the combustion chamber of the RTO. The temperature monitoring device takes measurements of the RTO combustion chamber temperature at least once 15 minutes.

The following conditions were taken from the current permit for this graphic arts printing operation and will be included on the draft renewed permit as a mechanism to ensure compliance with the requirements of this subpart:

Permit	Conditions
N-3309-24	8, 9, 22, and 40

In addition, the following three conditions are typically included on units that are subject to CAM and have been included on the draft revised version of permit N-3309-24 to assure ongoing compliance with the CAM requirements of this subpart.

Permit	Conditions
N-3309-24	37, 38 and 39

F. 40 CFR Part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners

The purpose of 40 CFR Part 82 Subpart B is to implement section 609 of the Clean Air Act, as amended regarding the servicing of motor vehicle air conditioners (MVACs), and to implement section 608 of the Clean Air Act regarding certain servicing, maintenance, repair and disposal of air conditioners in MVACs and MVAC-like appliances.

These regulations apply to any person performing service on a motor vehicle for consideration when this service involves the refrigerant in the motor vehicle air conditioner.

The amendments to this rule do not have any effect on current permit requirements and will therefore not be addressed further in this evaluation.

The following condition on the draft renewed permit is a mechanism to ensure compliance with the requirements of this section:

Permit	Condition
N-3309-0-2	28

G. 40 CFR Part 82, Subpart F, Recycling and Emissions Reduction

The purpose of 40 CFR Part 82 Subpart F is to reduce emissions of class I and class II refrigerants and their substitutes to the lowest achievable level by maximizing the recapture and recycling of such refrigerants during the service, maintenance, repair, and disposal of appliances and restricting the sale of refrigerants consisting in whole or in part of a class I and class II ODS in accordance with Title VI of the Clean Air Act.

These regulations apply to any person servicing, maintaining, or repairing appliances. This subpart also applies to persons disposing of appliances, including small appliances and motor vehicle air conditioners. In addition, this subpart applies to refrigerant reclaimers, technician certifying programs, appliance owners and operators, manufacturers of appliances, manufacturers of recycling and recovery equipment, approved recycling and recovery equipment testing organizations, persons selling class I or class II refrigerants or offering class I or class II refrigerants for sale, and persons purchasing class I or class II refrigerants.

The amendments to this rule do not have any effect on current permit requirements and will therefore not be addressed further in this evaluation.

The following condition on the draft renewed permit is a mechanism to ensure compliance with the requirements of this section:

Permit	Condition
N-3309-0-2	27

IX. PERMIT SHIELD

A permit shield legally protects a facility from enforcement of the shielded regulations when a source is in compliance with the terms and conditions of the Title V permit. Compliance with the terms and conditions of the Operating Permit is considered compliance with all applicable requirements upon which those conditions are based, including those that have been subsumed.

A. Requirements Addressed by Model General Permit Templates

The applicant does not propose to use any model general permit templates.

B. Obsolete Permit Shields From Existing Permit Requirements

There were no obsolete permit shields listed in the existing permit requirements.

X. CALIFORNIA ENVIRONMENTAL QUALITY ACT

The purpose of the Title V permit renewal is to update the permit to ensure that any changes to regulations since the issuance of the initial Title V permit or most recent renewal of the Title V permit are incorporated as permit requirements.

Per the California Environmental Quality Act (CEQA) Statute §21080.24, and CEQA Guidelines §15281, the issuance, modification, amendment, or renewal of any permit by an air pollution control district or air quality management district pursuant to Title V is exempt from CEQA, unless the issuance, modification, amendment, or renewal authorizes a physical or operational change to a source or facility. There will be no physical or operational change to the source or facility nor will the Title V permit renewal authorize a physical or operational change to the source or facility. Therefore, this project, a Title V permit renewal, is subject to a ministerial action that is exempt from CEQA.

XI. PERMIT CONDITIONS

See Attachment A - Draft Renewed Title V Operating Permit

XII. ATTACHMENTS

- A. Draft Renewed Title V Operating Permit
- B. Previous Title V Operating Permit
- C. Detailed Facility List

ATTACHMENT A

Draft Renewed Title V Operating Permit

San Joaquin Valley Air Pollution Control District

FACILITY: N-3309-0-2

EXPIRATION DATE: 10/31/2019

FACILITY-WIDE REQUIREMENTS

1. {4362} The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
2. {4363} The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
3. {4364} The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
4. {4365} Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
5. {4366} The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.13.1] Federally Enforceable Through Title V Permit
6. {4367} A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
7. {4368} Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
8. {4369} The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: G3 ENTERPRISES, LABEL DIVISION

Location: 2612 CROWS LANDING RD, MODESTO, CA 95358-9400

N-3309-0-2 : Aug 3 2020 10:24AM -- BROWND

9. {4370} The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
10. {4371} The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
11. {4372} Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
12. {4373} If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
13. {4374} It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
14. {4375} The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
15. {4376} The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
16. {4377} The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
17. {4378} The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
18. {4379} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
19. {4380} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
20. {4381} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
21. {4382} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

22. {4383} No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
23. {4384} No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
24. {4385} All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
25. {4386} The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
26. {4387} With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
27. {4388} If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
28. {4389} If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
29. {4390} Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
30. {4391} Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8031] Federally Enforceable Through Title V Permit
31. {4392} An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8041] Federally Enforceable Through Title V Permit
32. {4393} Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
33. {4394} Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit

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FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

34. {4395} Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
35. {4396} Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit
36. {4397} The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
37. {4398} The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
38. {4399} When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
39. {4400} Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), Rule 111 (Kern, Tulare, Kings), and Rule 202 (Fresno, Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
40. {4401} Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
42. The facility-wide emissions of hazardous air pollutants (HAPs) shall not exceed 10 tons in any rolling 12-month period of any single HAP (as defined in 40 CFR 63.2) and 25 tons in any rolling 12-month period of any combination of HAPs. [District Rule 4002 and 40 CFR Part 63 Subpart KK] Federally Enforceable Through Title V Permit
43. The operator shall maintain records of the emissions of each individual HAP and of the combined HAP emissions. The records shall be kept on a rolling 12-month basis and shall be updated at least monthly. District approved estimating techniques shall be used to determine the HAP emissions. The monthly records shall include records of all required measurements and calculations necessary to demonstrate compliance, including the mass of all HAP containing materials used and the mass fraction of each HAP present in each HAP containing material. [District Rule 4002 and 40 CFR Part 63 Subpart KK] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

44. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin June 1 of every year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-1-4

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

HEIDELBERG SPEEDMASTER OFFSET LITHOGRAPHIC 6-COLOR PRINTING PRESS, SERIAL NUMBER 72SP+L

PERMIT UNIT REQUIREMENTS

1. Only flow coater, roll coater, dip coater, foam coater, die coater or hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
2. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
3. Except as otherwise specified in this permit, the VOC content of the materials used shall not exceed any of the following limits: inks and coatings - 2.5 lb/gal (less water and exempt compounds); or adhesives - 1.25 lb/gal (less water and exempt compounds). [District Rule 4607] Federally Enforceable Through Title V Permit
4. For high end graphics, the VOC content shall be less than 30% VOC by weight for inks (less water and exempt compounds) and less than 5% by volume for fountain solutions. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
5. The VOC content of solvents used shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
6. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
7. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The VOC emissions from this unit shall not exceed 118.3 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. The combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall not exceed 35,933 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
11. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
12. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
13. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
14. A record of the VOC content of inks used for high end graphics, in percent by weight, less water and exempt compounds, shall be kept. [District Rule 2201] Federally Enforceable Through Title V Permit
15. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
16. A record of the combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall be kept. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
17. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-14-2

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

HEIDELBERG MODEL CD-74 8-COLOR OFFSET LITHOGRAPHIC PRINTING PRESS

PERMIT UNIT REQUIREMENTS

1. Only flow coater, roll coater, dip coater, foam coater, die coater or hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
2. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
3. Except as otherwise specified in this permit, the VOC content of the materials used shall not exceed any of the following limits: inks and coatings - 2.5 lb/gal (less water and exempt compounds); or adhesives - 1.25 lb/gal (less water and exempt compounds). [District Rule 4607] Federally Enforceable Through Title V Permit
4. For high end graphics, the VOC content shall be less than 30% VOC by weight for inks (less water and exempt compounds) and less than 5% by volume for fountain solutions. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The VOC content of solvents used shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
6. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
7. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The VOC emissions from this unit shall not exceed 142.3 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. The combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall not exceed 35,933 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
11. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
12. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
13. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
14. A record of the VOC content of inks used for high end graphics, in percent by weight, less water and exempt compounds, shall be kept. [District Rule 2201] Federally Enforceable Through Title V Permit
15. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
16. A record of the combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall be kept. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
17. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-20-2

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

FLEXOGRAPHIC PRINTING OPERATION SERVED BY A 12-COLOR MARK ANDY XP-5000 PRESS (SN 1408991)

PERMIT UNIT REQUIREMENTS

1. Only flow coater, roll coater, dip coater, foam coater, die coater or hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
2. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
3. Only UV curable inks and coatings shall be utilized. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The VOC content of the inks used shall not exceed 0.031 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The VOC content of the coatings used shall not exceed 0.07 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
6. The VOC content of fountain solutions shall not exceed 8.0 percent by volume. [District Rule 4607] Federally Enforceable Through Title V Permit
7. The use of specialty inks, as defined in District Rule 4607, shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The VOC content of solvents used shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
9. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
10. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. VOC emissions from this unit shall not exceed 8.5 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall not exceed 35,933 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
14. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
15. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. Separate records for specialty inks and non-specialty inks shall be kept. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
16. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rule 4607] Federally Enforceable Through Title V Permit
17. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
18. A record of the combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall be kept. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-21-2

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

FLEXOGRAPHIC PRINTING OPERATION SERVED BY A 12-COLOR MARK ANDY XP-5000 PRESS (SN 1408993)

PERMIT UNIT REQUIREMENTS

1. Only flow coater, roll coater, dip coater, foam coater, die coater or hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
2. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
3. Only UV curable inks and coatings shall be utilized. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The VOC content of the inks used shall not exceed 0.031 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The VOC content of the coatings used shall not exceed 0.07 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
6. The VOC content of fountain solutions shall not exceed 8.0 percent by volume. [District Rule 4607] Federally Enforceable Through Title V Permit
7. The use of specialty inks, as defined in District Rule 4607, shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The VOC content of solvents used shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
9. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
10. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. VOC emissions from this unit shall not exceed 8.5 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall not exceed 35,933 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
14. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
15. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. Separate records for specialty inks and non-specialty inks shall be kept. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
16. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rule 4607] Federally Enforceable Through Title V Permit
17. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
18. A record of the combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall be kept. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-22-2

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION SERVED BY A MARK ANDY XP5000 FLEXOGRAPHIC PRINTING PRESS (SN 1459025)

PERMIT UNIT REQUIREMENTS

1. {1898} The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
2. Only flow coater, roll coater, dip coater, foam coater, die coater or hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
3. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
4. Only UV curable inks and coatings shall be utilized. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The VOC content of the inks used shall not exceed 0.031 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
6. The VOC content of the coatings used shall not exceed 0.07 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
7. The VOC content of fountain solutions shall not exceed 8.0 percent by volume. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The use of specialty inks, as defined in District Rule 4607, shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rule 4607] Federally Enforceable Through Title V Permit
9. The VOC content of solvents used shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
10. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit
12. VOC emissions from this unit shall not exceed 8.5 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall not exceed 35,933 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
15. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
16. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. Separate records for specialty inks and non-specialty inks shall be kept. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
17. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rule 4607] Federally Enforceable Through Title V Permit
18. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
19. A record of the combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall be kept. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
20. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-24-2

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION SERVED BY A 6-COLOR CMR MODEL RG101 500/6 GRAVURE TYPE PRINTING PRESS AND A 2.5 MMBTU/HR NATURAL GAS FIRED DRYING OVEN. THE PRESS AND THE DRYING OVEN ARE INSIDE OF AN ENCLOSURE THAT IS VENTED TO A CMM GROUP 08018 RTO-15000-M-95 REGENERATIVE THERMAL OXIDIZER.

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [Merced County Rule 407 and District Rule 4801] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater or hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
4. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
5. The VOC content of solvents used outside of the VOC control system shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
6. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
7. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The capture and control system shall provide at least 98% capture and control of the VOCs from the printing press and drier. [District Rules 2201 and 4607 and 40 CFR Part 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. The combustion chamber temperature of the regenerative thermal oxidizer (RTO) shall be maintained at at least 1,411 degrees F at all times that the printing press is in operation. [District Rules 2201 and 4607 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
10. The VOC emissions due to the use of graphic arts materials shall not exceed 135.8 pounds during anyone day. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The VOC emissions shall not exceed 8,545 pounds during any one calendar quarter. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The NOx emissions from the drier shall not exceed 0.1 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The CO emissions from the drier shall not exceed 0.084 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The VOC emissions from the drier shall not exceed 0.00011 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The SOx emissions from the drier shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The PM10 emissions from the drier shall not exceed 0.0076 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
17. The NOx emissions from the RTO shall not exceed 0.1 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
18. The CO emissions from the RTO shall not exceed 0.084 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
19. The VOC emissions from the RTO shall not exceed 0.0055 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
20. The SOx emissions from the RTO shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
21. The PM10 emissions from the RTO shall not exceed 0.0076 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
22. The RTO shall be equipped with a device that continuously monitors and records the temperature of the combustion chamber. The monitoring and recording device shall be in operation at all times that the RTO is in operation. [District Rules 2201 and 4607 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
23. Source testing to determine the VOC destruction efficiency of the RTO shall be conducted annually. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
24. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
25. The VOC control efficiency of the RTO shall be determined using EPA Test Methods 2, 2A or 2D for measuring flow rates and EPA test Methods 25, 25A or 25B for measuring total gaseous organic concentrations at the inlet and outlet of the oxidizer. EPA method 18 or ARB Method 22 shall be used to determine the emissions of exempt compounds. [District Rule 4607] Federally Enforceable Through Title V Permit
26. Sampling facilities for source testing shall be provided in accordance with the provisions of Rule 1081 (Source Sampling). [District Rule 1081] Federally Enforceable Through Title V Permit
27. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit

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PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

28. All emissions measurements shall be made with the equipment operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 1081] Federally Enforceable Through Title V Permit
29. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 1081] Federally Enforceable Through Title V Permit
30. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
31. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
32. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
33. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
34. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
35. The operator shall record, on a daily basis, the amount of inks, coatings, adhesives, fountain solutions, wash primers and solvents (including non-compliant cleaning solvents) used that do not comply with the VOC content limits of Rule 4607. [District Rule 4607] Federally Enforceable Through Title V Permit
36. Permittee shall keep records of the RTO combustion chamber temperature. [District Rule 4607] Federally Enforceable Through Title V Permit
37. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR Part 64.7] Federally Enforceable Through Title V Permit
38. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64.8] Federally Enforceable Through Title V Permit
39. The permittee shall comply with the record keeping and reporting requirements of 40 CFR part 64.9. [40 CFR Part 64.9] Federally Enforceable Through Title V Permit
40. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607 and 40 CFR Part 64] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-25-2

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION SERVED BY A NILPETER FA-4 11-COLOR FLEXOGRAPHIC TYPE PRINTING PRESS AND A UV CURING STATION

PERMIT UNIT REQUIREMENTS

1. Only flow coater, roll coater, dip coater, foam coater, die coater or hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
2. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
3. Only UV curable inks and coatings shall be utilized. The VOC content of the inks utilized shall not exceed 0.031 lb/gal (less water and exempt compounds) and the VOC content of the coatings utilized shall not exceed 0.07 lb/gal (less water and exempt compounds). [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
4. The VOC content of solvents utilized shall comply with table 7 of District Rule 4607. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: (1) wipe cleaning; or (2) application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; or (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
5. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
6. The operator shall store and dispose of fresh solvents, spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
7. VOC emissions from this unit shall not exceed 10.0 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
10. The operator shall record, on a monthly basis, the quantity, the VOC content and the density of each ink, coating and solvent used. Separate records shall be kept for pantone and non-pantone inks. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
11. The operator shall keep a daily record of the VOC emissions from this unit. [District Rule 2201] Federally Enforceable Through Title V Permit
12. All records shall be retained for a period of at least 5 years and shall be made available to APCO, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-26-1

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION SERVED BY A NILPETER FA-4 11-COLOR FLEXOGRAPHIC TYPE PRINTING PRESS AND A UV CURING STATION

PERMIT UNIT REQUIREMENTS

1. Only flow coater, roll coater, dip coater, foam coater, die coater or hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
2. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
3. Only UV curable inks and coatings shall be utilized. The VOC content of the inks utilized shall not exceed 1% by weight (less water and exempt compounds). The VOC content of the coatings utilized shall not exceed 8% by weight (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
4. The VOC content, less water and exempt compounds, of graphic art materials used by this printing press shall not exceed any of the following limits: (1) for inks: 2.5 lb/gal (300 g/l); or (2) for coatings: 2.5 lb/gal (300 g/l). [District Rule 4607] Federally Enforceable Through Title V Permit
5. The VOC content of solvents used for this operation shall not exceed any of the following limits: (1) for product cleaning during manufacturing process, or surface preparation for coating, ink or adhesive application: 25 grams VOC/liter of material; (2) for repair and maintenance cleaning: 25 grams VOC/liter of material; (3) for cleaning of coating or adhesive application equipment: 25 grams VOC/liter of material; and (4) for cleaning of flexographic ink application equipment: 25 grams VOC/liter of material. [District Rule 4607] Federally Enforceable Through Title V Permit
6. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
7. VOC emissions from this unit shall not exceed 10.2 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. VOC emissions from this unit shall not exceed 3,631 pounds during any rolling 12-month period. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
11. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
12. The operator shall record, on a monthly basis, the quantity, the VOC content and the density of each ink, coating and solvent used. Separate records shall be kept for pantone and non-pantone inks. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
13. The operator shall keep a daily record of the VOC emissions from this unit. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The operator shall keep a record of the rolling 12-month VOC emissions from this unit. This record shall be updated on at least a monthly basis. [District Rule 2201] Federally Enforceable Through Title V Permit
15. All records shall be retained for a period of at least 5 years and shall be made available to APCO, ARB and EPA upon request. [District Rule 2201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-27-2

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

CONFINED ABRASIVE BLASTING OPERATION WITH A 50 LB ECONOLINE MODEL 36-1 BLAST CABINET SERVED BY A DUST COLLECTOR

PERMIT UNIT REQUIREMENTS

1. {4627} All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
2. {52} The blasting operations shall be carried out in a manner to prevent any nuisances. [District Rule 4102]
3. {1475} All abrasive blasting shall be conducted in accordance with California Code of Regulations Title 17, Subchapter 6, Sections 92000 through 92540. [92000 through 92540 CCR]
4. {1483} A used certified abrasive shall not be considered certified for reuse unless the abrasive conforms to its original cut-point fineness. [92530 CCR]
5. {1992} Abrasive blasting operations conducted within the blasting cabinet shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark or darker than Ringelmann 1 or equivalent to 20% opacity. [92200 CCR]

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-28-1

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION CONSISTING OF A CRABTREE FAST N READY 2-COLOR LITHOGRAPHIC SHEET-FED PRINTING PRESS WITH UV CURING STATIONS FOR PRINTING AND COATING ON ALUMINUM METAL SHEETS

PERMIT UNIT REQUIREMENTS

1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
2. VOC content of the materials shall not exceed any of the following: (a) Inks: less than 5% by weight, less water and exempt compounds; (b) Coatings: 2.5 lb/gal, less water and exempt compounds; (c) Fountain Solutions: less than 5% by volume; and (d) Roller Wash, Blanket Wash and on-press components: 0.83 lb/gal of material. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. The application equipment shall be operated in accordance with the manufacturer's specifications. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
4. VOC emissions from this permit unit shall not exceed 5.3 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
5. VOC emissions from this permit unit shall not exceed 1,325 pounds during any rolling 12-month period. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The owner or operator shall utilize organic solvents for cleaning operations that complied with the VOC content limit specified in Table 7 of District Rule 4607. [District Rule 4607] Federally Enforceable Through Title V Permit
7. The owner or operator using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The owner or operator using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607] Federally Enforceable Through Title V Permit
9. The owner or operator using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. The owner or operator shall store and dispose of fresh or spent solvents and waste solvent cleaning materials such as cloth, paper, etc. in closed, non-absorbent and non-leaking containers. The containers shall remain closed at all times except when depositing or removing material or when it is empty. [District Rule 4607] Federally Enforceable Through Title V Permit
11. The owner or operator shall maintain records of the daily VOC emissions from this permit unit. Daily VOC emissions may be calculated from the monthly materials (inks, coatings, fountain solutions, blanket wash, roller wash, etc.) usage records and the number of days per calendar month this unit was operated. [District Rule 2201] Federally Enforceable Through Title V Permit
12. On a monthly basis, the owner or operator shall calculate and record the monthly VOC emissions in pounds from this permit unit. [District Rule 2201] Federally Enforceable Through Title V Permit
13. On a monthly basis, the permittee shall calculate and record the annual VOC emissions in pounds by summing the VOC emissions from the previous 12 months. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The owner or operator shall maintain a current file of coatings, inks, fountain solutions, and solvents in use and in storage. The file shall include safety data sheet (SDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607] Federally Enforceable Through Title V Permit
15. The owner or operator shall maintain monthly records of the following items: (a) The name, type, quantity, and VOC content (in lb/gal, less water and exempt compounds) of all inks, coatings, fountain solutions (in % by volume), solvents, cleaning materials used; (b) The combined total amount of VOC's emitted from the use of all VOC containing materials (in pounds); and (c) The dates of operation of this permit unit. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
16. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-29-2

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

351 BHP (INTERMITTENT) CLARKE MODEL JU6H-UFADX8/JOHN DEER MODEL 6068GFC48 TIER 3 CERTIFIED
DIESEL-FIRED EMERGENCY ENGINE POWERING A FIREWATER PUMP

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. {1898} The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
3. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801, 17 CCR 93115, and 40 CFR Part 60 Subpart IIII] Federally Enforceable Through Title V Permit
4. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702, 17 CCR 93115, and 40 CFR Part 60 Subpart IIII] Federally Enforceable Through Title V Permit
5. Emissions from this IC engine shall not exceed any of the following limits: 2.69 g-NOx/bhp-hr, 0.40 g-CO/bhp-hr, or 0.06 g-VOC/bhp-hr. [District Rule 2201, 13 CCR 2423, 17 CCR 93115, and 40 CFR Part 60 Subpart IIII] Federally Enforceable Through Title V Permit
6. Emissions from this IC engine shall not exceed 0.06 g-PM10/bhp-hr based on USEPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102, 13 CCR 2423, 17 CCR 93115, and 40 CFR Part 60 Subpart IIII] Federally Enforceable Through Title V Permit
7. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702 and 40 CFR 60 Subpart IIII] Federally Enforceable Through Title V Permit
8. During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
9. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 - "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems". Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702, 17 CCR 93115, and 40 CFR Part 60 Subpart IIII] Federally Enforceable Through Title V Permit
10. An emergency situation is an unscheduled event caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, and the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.). For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
12. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

ATTACHMENT B

Previous Title V Operating Permit

San Joaquin Valley Air Pollution Control District

FACILITY: N-3309-0-1

EXPIRATION DATE: 10/31/2019

FACILITY-WIDE REQUIREMENTS

1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
2. The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
3. The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
4. Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
5. The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.13.1] Federally Enforceable Through Title V Permit
6. A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
7. Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
8. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
9. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: G3 ENTERPRISES, LABEL DIVISION

Location: 2612 CROWS LANDING RD, MODESTO, CA 95358-9400

N-3309-0-1 : Aug 3 2020 9:17AM -- BROWN

10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
22. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

23. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
24. All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
25. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
26. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
27. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
28. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
30. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8031] Federally Enforceable Through Title V Permit
31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8041] Federally Enforceable Through Title V Permit
32. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
34. Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
35. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

36. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
37. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
38. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
39. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), Rule 111 (Kern, Tulare, Kings), and Rule 202 (Fresno, Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. The facility-wide emissions of hazardous air pollutants (HAPs) shall not exceed 10 tons in any rolling 12-month period of any single HAP (as defined in 40 CFR 63.2) and 25 tons in any rolling 12-month period of any combination of HAPs. [District Rule 4002 and 40 CFR Part 63 Subpart KK] Federally Enforceable Through Title V Permit
42. The operator shall maintain records of the emissions of each individual HAP and of the combined HAP emissions. The records shall be kept on a rolling 12-month basis and shall be updated at least monthly. District approved estimating techniques shall be used to determine the HAP emissions. The monthly records shall include records of all required measurements and calculations necessary to demonstrate compliance, including the mass of all HAP containing materials used and the mass fraction of each HAP present in each HAP containing material. [District Rule 4002 and 40 CFR Part 63 Subpart KK] Federally Enforceable Through Title V Permit
43. On May 31, 2014, the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin June 1 of every year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-1-3

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

HEIDELBERG SPEEDMASTER OFFSET LITHOGRAPHIC 6-COLOR PRINTING PRESS, SERIAL NUMBER 72SP+L

PERMIT UNIT REQUIREMENTS

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. Only flow coater, roll coater, dip coater, foam coater, die coater and hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
3. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
4. Except as otherwise specified in this permit, the VOC content of the materials used shall not exceed: Inks and coatings; 2.5 lb/gal (less water and exempt compounds); Adhesives; 1.25 lb/gal (less water and exempt compounds). [District Rule 4607] Federally Enforceable Through Title V Permit
5. For high end graphics, the VOC content shall be less than 30% VOC by weight for inks (less water and exempt compounds) and less than 5% by volume for fountain solutions. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
6. The VOC content of solvents used shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
7. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit
9. The VOC emissions from this unit shall not exceed 118.3 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: G3 ENTERPRISES, LABEL DIVISION

Location: 2612 CROWS LANDING RD, MODESTO, CA 95358-9400

N-3309-1-3 : Aug 3 2020 9:17AM -- BROWND

10. The combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall not exceed 35,933 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
12. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
13. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
14. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
15. A record of the VOC content of inks used for high end graphics, in percent by weight, less water and exempt compounds, shall be kept. [District Rule 2201] Federally Enforceable Through Title V Permit
16. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
17. A record of the combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23 , on a rolling 12-month basis, shall be kept. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-14-1

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

HEIDELBERG MODEL CD-74 8-COLOR OFFSET LITHOGRAPHIC PRINTING PRESS

PERMIT UNIT REQUIREMENTS

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. Only flow coater, roll coater, dip coater, foam coater, die coater and hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
3. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
4. Except as otherwise specified in this permit, the VOC content of the materials used shall not exceed: Inks and coatings; 2.5 lb/gal (less water and exempt compounds); Adhesives; 1.25 lb/gal (less water and exempt compounds). [District Rule 4607] Federally Enforceable Through Title V Permit
5. For high end graphics, the VOC content shall be less than 30% VOC by weight for inks (less water and exempt compounds) and less than 5% by volume for fountain solutions. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The VOC content of solvents used shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
7. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit
9. The VOC emissions from this unit shall not exceed 142.3 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: G3 ENTERPRISES, LABEL DIVISION

Location: 2612 CROWS LANDING RD, MODESTO, CA 95358-9400

N-3309-14-1: Aug 3 2020 9:17AM -- BROWND

10. The combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall not exceed 35,933 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
12. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
13. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
14. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
15. A record of the VOC content of inks used for high end graphics, in percent by weight, less water and exempt compounds, shall be kept. [District Rule 2201] Federally Enforceable Through Title V Permit
16. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
17. A record of the combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23 , on a rolling 12-month basis, shall be kept. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-20-1

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

FLEXOGRAPHIC PRINTING OPERATION SERVED BY A 12-COLOR MARK ANDY XP-5000 PRESS (SN 1408991)

PERMIT UNIT REQUIREMENTS

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. Only flow coater, roll coater, dip coater, foam coater, die coater and hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
3. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
4. Only UV curable inks and coatings shall be utilized. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The VOC content of the inks used shall not exceed 0.031 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
6. The VOC content of the coatings used shall not exceed 0.07 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
7. The VOC content of fountain solutions shall not exceed 8.0 percent by volume. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The use of specialty inks, as defined in District Rule 4607, shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rule 4607] Federally Enforceable Through Title V Permit
9. The VOC content of solvents used shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
10. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: G3 ENTERPRISES, LABEL DIVISION

Location: 2612 CROWS LANDING RD, MODESTO, CA 95358-9400

N-3309-20-1: Aug 3 2020 9:17AM -- BROWN

11. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit
12. VOC emissions from this unit shall not exceed 8.5 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall not exceed 35,933 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
15. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
16. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. Separate records for specialty inks and non-specialty inks shall be kept. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
17. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rule 4607] Federally Enforceable Through Title V Permit
18. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
19. A record of the combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall be kept. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
20. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-21-1

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

FLEXOGRAPHIC PRINTING OPERATION SERVED BY A 12-COLOR MARK ANDY XP-5000 PRESS (SN 1408993)

PERMIT UNIT REQUIREMENTS

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. Only flow coater, roll coater, dip coater, foam coater, die coater and hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
3. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
4. Only UV curable inks and coatings shall be utilized. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The VOC content of the inks used shall not exceed 0.031 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
6. The VOC content of the coatings used shall not exceed 0.07 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
7. The VOC content of fountain solutions shall not exceed 8.0 percent by volume. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The use of specialty inks, as defined in District Rule 4607, shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rule 4607] Federally Enforceable Through Title V Permit
9. The VOC content of solvents used shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
10. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: G3 ENTERPRISES, LABEL DIVISION

Location: 2612 CROWS LANDING RD, MODESTO, CA 95358-9400

N-3309-21-1: Aug 3 2020 9:18AM -- BROWND

11. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit
12. VOC emissions from this unit shall not exceed 8.5 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall not exceed 35,933 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
15. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
16. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. Separate records for specialty inks and non-specialty inks shall be kept. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
17. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rule 4607] Federally Enforceable Through Title V Permit
18. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
19. A record of the combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall be kept. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
20. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-22-1

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION SERVED BY A MARK ANDY XP5000 FLEXOGRAPHIC PRINTING PRESS (SN 1459025)

PERMIT UNIT REQUIREMENTS

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
3. Only flow coater, roll coater, dip coater, foam coater, die coater and hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
4. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
5. Only UV curable inks and coatings shall be utilized. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The VOC content of the inks used shall not exceed 0.031 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
7. The VOC content of the coatings used shall not exceed 0.07 lb/gal (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
8. The VOC content of fountain solutions shall not exceed 8.0 percent by volume. [District Rule 4607] Federally Enforceable Through Title V Permit
9. The use of specialty inks, as defined in District Rule 4607, shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rule 4607] Federally Enforceable Through Title V Permit
10. The VOC content of solvents used shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: G3 ENTERPRISES, LABEL DIVISION

Location: 2612 CROWS LANDING RD, MODESTO, CA 95358-9400

N-3309-22-1: Aug 3 2020 9:18AM -- BROWN

11. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
12. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit
13. VOC emissions from this unit shall not exceed 8.5 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23, on a rolling 12-month basis, shall not exceed 35,933 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
16. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
17. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. Separate records for specialty inks and non-specialty inks shall be kept. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
18. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rule 4607] Federally Enforceable Through Title V Permit
19. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
20. A record of the combined VOC emissions from permit units N-3309-1, N-3309-14, N-3309-20, N-3309-21, N-3309-22 and N-3309-23 , on a rolling 12-month basis, shall be kept. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
21. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-24-1

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION SERVED BY A 6-COLOR CMR MODEL RG101 500/6 GRAVURE TYPE PRINTING PRESS AND A 2.5 MMBTU/HR NATURAL GAS FIRED DRYING OVEN. THE PRESS AND THE DRYING OVEN ARE INSIDE OF AN ENCLOSURE THAT IS VENTED TO A CMM GROUP 08018 RTO-15000-M-95 REGENERATIVE THERMAL OXIDIZER.

PERMIT UNIT REQUIREMENTS

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
3. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [Merced County Rule 407 and District Rule 4801] Federally Enforceable Through Title V Permit
4. Only flow coater, roll coater, dip coater, foam coater, die coater and hand application methods shall be used to apply coatings. [District Rule 4607] Federally Enforceable Through Title V Permit
5. The operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607] Federally Enforceable Through Title V Permit
6. The VOC content of solvents used outside of the VOC control system shall comply with Table 7 of District Rule 4607. If using solvents with VOC contents in excess of 25 g/l (0.21 lb/gal), cleaning shall be performed utilizing only the following methods: (1) wipe cleaning or, (2) application of solvent from hand-held bottles from which solvents are dispensed without a propellant-induced force or, (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container or, (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing it into the open air. The solvent may be flushed through the system by air or hydraulic pressure or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
7. Solvent shall not be atomized into the open air unless it is vented to a VOC control device that complies with section 5.6 of District Rule 4607. This provision shall not apply to printing operations where roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers from which the solvents are dispensed with a propellant-induced force. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The operator shall store and dispose of fresh and spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners and inks in closed, non-absorbent, non-leaking, self closing containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rule 4607] Federally Enforceable Through Title V Permit
9. The capture and control system shall provide at least 98% capture and control of the VOCs from the printing press and drier. [District Rules 2201 and 4607 and 40 CFR Part 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. The combustion chamber temperature of the regenerative thermal oxidizer (RTO) shall be maintained at at least 1,411 degrees F at all times that the printing press is in operation. [District Rules 2201 and 4607 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
11. The VOC emissions due to the use of graphic arts materials shall not exceed 135.8 pounds during anyone day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The VOC emissions shall not exceed 8,545 pounds during any one calendar quarter. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The NOx emissions from the drier shall not exceed 0.1 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The CO emissions from the drier shall not exceed 0.084 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The VOC emissions from the drier shall not exceed 0.00011 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The SOx emissions from the drier shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
17. The PM10 emissions from the drier shall not exceed 0.0076 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
18. The NOx emissions from the RTO shall not exceed 0.1 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
19. The CO emissions from the RTO shall not exceed 0.084 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
20. The VOC emissions from the RTO shall not exceed 0.0055 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
21. The SOx emissions from the RTO shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
22. The PM10 emissions from the RTO shall not exceed 0.0076 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
23. The RTO shall be equipped with a device that continuously monitors and records the temperature of the combustion chamber. The monitoring and recording device shall be in operation at all times that the RTO is in operation. [District Rules 2201 and 4607 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
24. Source testing to determine the VOC destruction efficiency of the RTO shall be conducted annually. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
25. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
26. The VOC control efficiency of the RTO shall be determined using EPA Test Methods 2, 2A or 2D for measuring flow rates and EPA test Methods 25, 25A or 25B for measuring total gaseous organic concentrations at the inlet and outlet of the oxidizer. EPA method 18 or ARB Method 22 shall be used to determine the emissions of exempt compounds. [District Rule 4607] Federally Enforceable Through Title V Permit
27. Sampling facilities for source testing shall be provided in accordance with the provisions of Rule 1081 (Source Sampling). [District Rule 1081] Federally Enforceable Through Title V Permit
28. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

29. All emissions measurements shall be made with the equipment operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 1081] Federally Enforceable Through Title V Permit
30. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 1081] Federally Enforceable Through Title V Permit
31. The operator shall maintain a current file documenting the coatings, inks, adhesives, fountain solutions, wash primers and solvents in use and in storage. The file shall include a material safety data sheet or product data sheet for each material showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions and density. [District Rule 4607] Federally Enforceable Through Title V Permit
32. The operator shall record, on a monthly basis, the type and amount of all inks used according to one of the following methods; (1) group the quantity of all inks used and identify the maximum VOC content and use the maximum density of 1,010 g/l (8.44 lb/gal), (2) report process inks and pantone inks separately and use specific VOC content and density values for each process ink, and the highest VOC content and the maximum density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (3) report process inks and pantone inks separately and use the maximum VOC content and minimum density value for both process and pantone inks, or use the density of 1,010 g/l (8.44 lb/gal) for pantone inks or, (4) itemize each ink and pantone ink and use the specific VOC content and density value for each. [District Rule 4607] Federally Enforceable Through Title V Permit
33. The operator shall record, on a monthly basis, the type and amount of each ink, coating, adhesive, wash primer and solvent (including cleaning solvents) used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
34. The operator shall record, on a monthly basis, the type, amount and percent VOC by volume of each fountain solution used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
35. A record of the average daily VOC emissions from this unit, based on the monthly material usage records and the number of days of operation during that month, shall be kept. The record shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
36. The operator shall record, on a daily basis, the amount of inks, coatings, adhesives, fountain solutions, wash primers and solvents (including non-compliant cleaning solvents) used that do not comply with the VOC content limits of Rule 4607. [District Rule 4607] Federally Enforceable Through Title V Permit
37. Permittee shall keep records of the RTO combustion chamber temperature. [District Rule 4607] Federally Enforceable Through Title V Permit
38. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607 and 40 CFR Part 64] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-25-1

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION SERVED BY A NILPETER FA-4 11-COLOR FLEXOGRAPHIC TYPE PRINTING PRESS AND A UV CURING STATION

PERMIT UNIT REQUIREMENTS

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. Only UV curable inks and coatings shall be utilized. The VOC content of the inks utilized shall not exceed 0.031 lb/gal (less water and exempt compounds) and the VOC content of the coatings utilized shall not exceed 0.07 lb/gal (less water and exempt compounds). [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
3. The VOC content of solvents utilized shall comply with table 7 of District Rule 4607. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: (1) wipe cleaning; or (2) application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; or (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
4. VOC emissions from this unit shall not exceed 10.0 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall store and dispose of fresh solvents, spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing their contents or when they are empty. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
6. The operator shall utilize all graphic arts materials and graphic arts material application equipment in accordance with their manufacturer's instructions. [District Rule 4607] Federally Enforceable Through Title V Permit
7. The operator shall maintain a file that includes a material safety data sheet or product data sheet showing the material name, the manufacturer's name, the VOC content as applied, the specific mixing instructions and the density of each ink, coating and solvent in use. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
8. The operator shall record, on a monthly basis, the quantity, the VOC content and the density of each ink, coating and solvent used. Separate records shall be kept for pantone and non-pantone inks. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
9. The operator shall keep a daily record of the VOC emissions from this unit. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained for a period of at least 5 years and shall be made available to APCO, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-26-0

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION SERVED BY A NILPETER FA-4 11-COLOR FLEXOGRAPHIC TYPE PRINTING PRESS AND A UV CURING STATION

PERMIT UNIT REQUIREMENTS

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. Only UV curable inks and coatings shall be utilized. The VOC content of the inks utilized shall not exceed 1% by weight (less water and exempt compounds). The VOC content of the coatings utilized shall not exceed 8% by weight (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
3. The VOC content, less water and exempt compounds, of graphic art materials used by this printing press shall not exceed any of the following limits: (1) for inks: 2.5 lb/gal (300 g/l), (2) and for coatings: 2.5 lb/gal (300 g/l). [District Rule 4607] Federally Enforceable Through Title V Permit
4. The VOC content of solvents used for this operation shall not exceed any of the following limits: (1) For product cleaning during manufacturing process, or surface preparation for coating, ink or adhesive application: 25 grams VOC/liter of material; (2) For repair and maintenance cleaning: 25 grams VOC/liter of material; (3) For cleaning of coating or adhesive application equipment: 25 grams VOC/liter of material; and (4) For cleaning of flexographic ink application equipment: 25 grams VOC/liter of material. [District Rule 4607] Federally Enforceable Through Title V Permit
5. VOC emissions from this unit shall not exceed 10.2 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. VOC emissions from this unit shall not exceed 3,631 pounds during any rolling 12-month period. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The operator shall maintain a file that includes a material safety data sheet or product data sheet showing the material name, the manufacturer's name, the VOC content as applied, the specific mixing instructions and the density of each ink, coating and solvent in use. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
9. The operator shall record, on a monthly basis, the quantity, the VOC content and the density of each ink, coating and solvent used. Separate records shall be kept for pantone and non-pantone inks. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
10. The operator shall keep a daily record of the VOC emissions from this unit. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The operator shall keep a record of the rolling 12-month VOC emissions from this unit. This record shall be updated on at least a monthly basis. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. All records shall be retained for a period of at least 5 years and shall be made available to APCO, ARB and EPA upon request. [District Rule 2201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-3309-28-0

EXPIRATION DATE: 10/31/2019

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION CONSISTING OF A CRABTREE FAST N READY 2-COLOR LITHOGRAPHIC SHEET-FED PRINTING PRESS WITH UV CURING STATIONS FOR PRINTING AND COATING ON ALUMINUM METAL SHEETS

PERMIT UNIT REQUIREMENTS

1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
2. VOC content of the materials shall not exceed any of the following: (a) Inks: less than 5% by weight, less water and exempt compounds; (b) Coatings: 2.5 lb/gal, less water and exempt compounds; (c) Fountain Solutions: less than 5% by volume; and (d) Roller Wash, Blanket Wash and on-press components: 0.83 lb/gal of material. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. The application equipment shall be operated in accordance with the manufacturer's specifications. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
4. VOC emissions from this permit unit shall not exceed 5.3 pounds during any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
5. VOC emissions from this permit unit shall not exceed 1,325 pounds during any rolling 12-month period. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The owner or operator shall utilize organic solvents for cleaning operations that complied with the VOC content limit specified in Table 7 of District Rule 4607. [District Rule 4607] Federally Enforceable Through Title V Permit
7. The owner or operator using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607] Federally Enforceable Through Title V Permit
8. The owner or operator using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607] Federally Enforceable Through Title V Permit
9. The owner or operator using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. The owner or operator shall store and dispose of fresh or spent solvents and waste solvent cleaning materials such as cloth, paper, etc. in closed, non-absorbent and non-leaking containers. The containers shall remain closed at all times except when depositing or removing material or when it is empty. [District Rule 4607] Federally Enforceable Through Title V Permit
11. The owner or operator shall maintain records of the daily VOC emissions from this permit unit. Daily VOC emissions may be calculated from the monthly materials (inks, coatings, fountain solutions, blanket wash, roller wash, etc.) usage records and the number of days per calendar month this unit was operated. [District Rule 2201] Federally Enforceable Through Title V Permit
12. On a monthly basis, the owner or operator shall calculate and record the monthly VOC emissions in pounds from this permit unit. [District Rule 2201] Federally Enforceable Through Title V Permit
13. On a monthly basis, the permittee shall calculate and record the annual VOC emissions in pounds by summing the VOC emissions from the previous 12 months. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The owner or operator shall maintain a current file of coatings, inks, fountain solutions, and solvents in use and in storage. The file shall include safety data sheet (SDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607] Federally Enforceable Through Title V Permit
15. The owner or operator shall maintain monthly records of the following items: (a) The name, type, quantity, and VOC content (in lb/gal, less water and exempt compounds) of all inks, coatings, fountain solutions (in % by volume), solvents, cleaning materials used; (b) The combined total amount of VOC's emitted from the use of all VOC containing materials (in pounds); and (c) The dates of operation of this permit unit. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
16. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

ATTACHMENT C

Detailed Facility List

Detailed Facility Report
For Facility=3309 and excluding Deleted Permits
Sorted by Facility Name and Permit Number

G3 ENTERPRISES, LABEL DIVISION	FAC #	N 3309	TYPE:	TitleV	EXPIRE ON:	10/31/2019
2612 CROWS LANDING RD	STATUS:	A	TOXIC ID:	51477	AREA:	5 /
MODESTO, CA 95358-9400	TELEPHONE:	2093413082			INSP. DATE:	10/20

PERMIT NUMBER	FEE DESCRIPTION	FEE RULE	QTY	FEE AMOUNT	FEE TOTAL	PERMIT STATUS	EQUIPMENT DESCRIPTION
N-3309-1-3	126.6 hp	3020-01 D	1	379.00	379.00	A	HEIDELBERG SPEEDMASTER OFFSET LITHOGRAPHIC 6-COLOR PRINTING PRESS, SERIAL NUMBER 72SP+L
N-3309-14-1	240 hp	3020-01 E	1	495.00	495.00	A	HEIDELBERG MODEL CD-74 8-COLOR OFFSET LITHOGRAPHIC PRINTING PRESS
N-3309-20-1	20 hp	3020-01 A	1	107.00	107.00	A	FLEXOGRAPHIC PRINTING OPERATION SERVED BY A 12-COLOR MARK ANDY XP-5000 PRESS (SN 1408991)
N-3309-21-1	20 hp	3020-01 A	1	107.00	107.00	A	FLEXOGRAPHIC PRINTING OPERATION SERVED BY A 12-COLOR MARK ANDY XP-5000 PRESS (SN 1408993)
N-3309-22-1	20 hp	3020-01 A	1	107.00	107.00	A	GRAPHIC ARTS PRINTING OPERATION SERVED BY A MARK ANDY XP5000 FLEXOGRAPHIC PRINTING PRESS (SN 1459025)
N-3309-24-1	7.5 MMBtu	3020-02 G	1	980.00	980.00	A	GRAPHIC ARTS PRINTING OPERATION SERVED BY A 6-COLOR CMR MODEL RG101 500/6 GRAVURE TYPE PRINTING PRESS AND A 2.5 MMBTU/HR NATURAL GAS FIRED DRYING OVEN. THE PRESS AND THE DRYING OVEN ARE INSIDE OF AN ENCLOSURE THAT IS VENTED TO A CMM GROUP 08018 RTO-15000-M-95 REGENERATIVE THERMAL OXIDIZER.
N-3309-25-1	20 hp	3020-01 A	1	107.00	107.00	A	GRAPHIC ARTS PRINTING OPERATION SERVED BY A NILPETER FA-4 11-COLOR FLEXOGRAPHIC TYPE PRINTING PRESS AND A UV CURING STATION
N-3309-26-0	Total Electric Motors: 20 hp	3020-01 A	1	107.00	107.00	A	GRAPHIC ARTS PRINTING OPERATION SERVED BY A NILPETER FA-4 11-COLOR FLEXOGRAPHIC TYPE PRINTING PRESS AND A UV CURING STATION
N-3309-28-0	700 hp, electric motors	3020-01 F	1	731.00	731.00	A	GRAPHIC ARTS PRINTING OPERATION CONSISTING OF A CRABTREE FAST N READY 2-COLOR LITHOGRAPHIC SHEET-FED PRINTING PRESS WITH UV CURING STATIONS FOR PRINTING AND COATING ON ALUMINUM METAL SHEETS

Number of Facilities Reported: 1